

1 **PART IV CORRECTIVE ACTION UNIT 2 UNIT SPECIFIC CONDITIONS**

2 **100-NR-2**

3 The 100-NR-2 is the ground water below 100-NR-1, which has been contaminated as a result of past
4 intentional disposal operations and unintentional spills of hazardous substances. As prescribed by Permit
5 Conditions II.Y of this Permit, this Chapter sets forth the corrective action requirements for the
6 100-NR-2.

7 **IV.2.A COMPLIANCE WITH APPROVED CORRECTIVE MEASURES STUDY**

8 The Permittees shall comply with all requirements set forth in Corrective Action Unit 2. Enforceable
9 portions are listed below; all subsections, figures, and tables included in these portions are also
10 enforceable, unless stated otherwise:

11 **CORRECTIVE ACTION UNIT 2:**

- 12 Chapter 1.0 Comparative Analysis of Remedial Alternatives
- 13 Chapter 2.0 Recommended Corrective Measures
- 14 Chapter 3.0 Applicable or Relevant and Appropriate Requirements
- 15 Chapter 4.0 Cost Estimates
- 16 Chapter 5.0 Compliance with ARARS
- 17 Chapter 6.0 Recommended Alternative
- 18 Chapter 7.0 Integration Plan for Decontamination and Demolition and Remedial Action in the
19 100-N Area

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1 **1.0 COMPARATIVE ANALYSIS OF REMEDIAL ALTERNATIVES**

2 This section presents the rationale and results of a comparison of remedial alternatives for the 100-NR-1
3 source OU and the 100-NR-2 groundwater OU. This comparison is based on five of the nine CERCLA
4 evaluation criteria (EPA 1988) and NEPA values as discussed in DOE/RL-95-111, Rev. 0, Section 6.0.
5 Source-site comparisons were done according to waste group types.

6 Key discriminators were selected within the evaluation criteria to compare the applicable remedial
7 alternatives within each exposure scenario (i.e., rural-residential and modified CRCIA ranger/industrial)
8 and are identified in Section 7.1. Based on key discriminators, this comparative analysis identifies the
9 relative advantages and disadvantages of each alternative and provides a basis for selecting a remedial
10 alternative for each exposure scenario.

11 **1.1 EVALUATION CRITERIA AND KEY DISCRIMINATORS**

12 To facilitate the evaluation of remedial alternatives, CERCLA prescribes nine specific evaluation criteria:

- 13 1. Overall protection of human health and the environment
- 14 2. Compliance with ARARs
- 15 3. Long-term effectiveness and permanence
- 16 4. Reduction of toxicity, mobility, and volume through treatment
- 17 5. Short-term effectiveness
- 18 6. Implementability
- 19 7. Cost
- 20 8. State acceptance
- 21 9. Community acceptance.

22 The first two criteria, overall protection of human health and the environment and compliance with
23 ARARs, are considered threshold criteria that, if not met, would eliminate an alternative from
24 consideration. Though it fails to meet the threshold criteria, the No-Action Alternative is retained in this
25 comparative analysis for the purposes of providing a baseline assessment. The Institutional Controls
26 Alternative for the 100-NR-1 OU (source sites) also fails the first criterion for the waste site groups, and it
27 is inconsistent with unrestricted land use. Both the Institutional Controls and No-Action Alternatives, by
28 definition in DOE/RL-95-111, Rev. 0, Section 5.0, may become part of other alternatives should
29 site-specific soils data dictate that these alternatives are appropriate for individual sites.

30 The Institutional Controls Alternative is retained as a viable option for the 100-NR-2 OU (groundwater)
31 remedial actions.

32 The overall protection and ARAR compliance criteria are not included in the comparative analysis
33 presented in this section because all alternatives retained meet these threshold criteria. In addition, certain
34 key discriminators within the overall protection criterion (e.g., impacts to natural and cultural resources,
35 and residual risk) are inherent to other evaluation criteria such as long-term effectiveness and permanence
36 and short-term effectiveness.

37 The last two criteria, state and community acceptance, will not be evaluated until after the proposed plan
38 has been issued; therefore, they are not part of the comparative analysis presented below. This leaves five
39 CERCLA evaluation criteria that are addressed in this Comparative Analysis:

- 40 • Long-term effectiveness and permanence
- 41 • Reduction of toxicity, mobility, and volume through treatment
- 42 • Short-term effectiveness
- 43 • Implementability
- 44 • Cost.

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1 An evaluation of NEPA values also has been added so as to comply with the policy requiring integration
2 of NEPA values into the CERCLA process.

3 Sections 7.1.1 through 7.1.6 discuss the five evaluation criteria and NEPA values, as well as the
4 associated key discriminators used to compare alternatives.

5 **1.1.1 Long-Term Effectiveness and Permanence**

6 This criterion is concerned with the long-term consequences of the Remedial Alternative. Key
7 discriminators for this criterion include the following:

- 8 • Residual risk (e.g., removal of the source contaminants eliminates site risk while the capping of
9 wastes in place results in residual risk that limits land use and requires monitoring)
- 10 • Adequacy and reliability of controls (e.g., the Containment Alternative needs to address the
11 reliability of the containment barrier, and the Remove/Dispose Alternative needs to address the
12 reliability of the engineered disposal site)
- 13 • Long-term natural resource and environmental consequences (e.g., ability to manage residual risks,
14 potential for habitat restoration, and influence on biodiversity).

15 **1.1.1 Reduction of Toxicity, Mobility, or Volume through Treatment**

16 The key discriminator for this criterion is the ability of the remedial alternative to reduce the mobility,
17 toxicity, or volume of contaminants. Most alternatives considered would decrease contaminant mobility
18 using containment or treatment technologies, but the effectiveness of the alternatives differs. Some
19 remedial alternatives may also reduce waste volume (e.g., soil washing by using physical separation
20 processes to segregate clean material from contaminated material). In situ and ex situ bioremediation are
21 expected to reduce toxicity.

22 **1.1.2 Short-Term Effectiveness**

23 The EPA (1988) includes several discriminators (risk to the community, the worker, and the environment)
24 in the short-term effectiveness criterion. This criterion also considers the time required to achieve
25 protectiveness. Several NEPA values also relate to short-term effectiveness, including potential impacts
26 to cultural resources, natural resources, socioeconomics, and transportation. The health risk to the
27 community is considered insignificant for this evaluation because of the remote location of the 100-N
28 Area. Socioeconomics was not considered a key discriminator because impacts of the remedial
29 alternatives being considered probably would not make much difference on a regional level. Risk to the
30 environment varies at each waste site. The impacts to vegetation and natural habitats would be minor as
31 most of the waste sites have been previously disturbed. However, the capability to revegetate and restore
32 wildlife habitats has been considered. Also, impacts to protected or sensitive species may be critical. The
33 key discriminators for this criterion follow:

- 34 • Risk to workers
- 35 • Transportation impacts
- 36 • Risks to natural and cultural resources.

37 **1.1.3 Implementability**

38 Technical feasibility, administrative feasibility, and availability of services and materials are
39 discriminators for implementability. Technical feasibility is important because it takes into account the
40 technical aspects of implementing a remedial action. Administrative feasibility considers how consistent
41 the remedial action is with the future land-use options. Administrative feasibility is also significant
42 because it includes coordination with other agencies and parties (agencies, trustees, and tribes) that have
43 regulatory responsibility or stakeholder interests. Availability of services and materials is significant
44 when considering waste removal and disposal, in situ treatment, capping, subsurface barriers, hydraulic
45 controls, and sources of fill material. The key discriminators follow:

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- 1 • Technical feasibility
- 2 • Administrative feasibility
- 3 • Availability of services and materials.

4 **1.1.4 Cost**

5 The estimated cost of each alternative is considered in all evaluations. The estimated costs available at
6 this time should only be used to compare relative differences between remedial alternatives. These costs
7 are not intended to be accurate estimates of total costs to remediate the sites.

8 **1.1.5 NEPA Values**

9 Key discriminators under this criterion include irreversible and irretrievable commitment of natural and
10 cultural resources, cumulative impacts from implementation of the alternative, and environmental justice
11 issues as they relate to Native American use of the land.

12 **1.2 COMPARISON OF REMEDIAL ALTERNATIVES FOR SOURCE WASTE SITES**

13 Comparative analyses were performed for the following four alternatives for both the rural- residential
14 and modified CRCIA ranger/industrial exposure scenarios:

- 15 • No action (all waste groups types)
- 16 • Remove/dispose (all waste groups types)
- 17 • Remove/ex situ bioremediation/dispose (petroleum waste group)
- 18 • In situ bioremediation (petroleum waste group).

19 Comparative analyses of the following two alternatives were performed only for the modified CRCIA
20 ranger/industrial exposure scenario:

- 21 • Containment (radioactive waste group)
- 22 • Solidification (radioactive waste group).

23 As discussed in DOE/RL-95-111, Rev. 0, Section 5.3, due to the lack of data on the extent of
24 contamination in soil, all alternatives may potentially result in implementing no action or institutional
25 controls upon obtaining further characterization data at a specific site within the 100-NR-1 OU.

26 Table 7.1 presents the remedial alternatives discussed in DOE/RL-95-111, Rev. 0, Sections 5.3, and 6.2.2
27 that are applicable to the rural-residential exposure scenario. If the rural-residential exposure scenario is
28 selected, the remedial alternatives to meet unrestricted use are as shown in Table 7.1.

29 Table 7.2 presents the remedial alternatives considered to be applicable to the modified CRCIA
30 ranger/industrial exposure scenario. In this case, land-use restrictions are appropriate and allow more
31 options for remedial action.

32 The No-Action Alternative has been retained in this comparative analysis for both exposure scenarios as a
33 basis for comparison with the other alternatives. However, as described in the detailed analysis presented
34 in DOE/RL-95-111, Rev. 0, Section 6.0, the No-Action Alternative does not satisfy evaluation criteria for
35 overall protection; long-term effectiveness and permanence; reduction of toxicity, mobility, and volume;
36 or implementability. Therefore, the No-Action Alternative is not considered a viable alternative for the
37 remediation of source sites at the 100-N Area.

38 Remedial alternatives compared under a rural-residential exposure scenario for all waste groups
39 (Table 7.1) include the No-Action Alternative and the Remove/Dispose Alternative. The
40 Remove/Dispose Alternative encompasses treatment that may be required for RCRA LDR compliance or
41 for meeting waste acceptance criteria for disposal; however, the need to treat for land-disposal-restriction
42 compliance and waste acceptance is not anticipated. The Remove/Dispose Alternative assumes that no
43 contamination above cleanup levels will be encountered at depths below 4.6m (15 feet). However, should
44 contamination be found below 4.6m (15 ft), a site specific determination will be required to define the
45 appropriate remedial action options may include leaving some contamination in place. An evaluation will

1 be conducted during the remedial action activities that will balance the extent of deep excavation with the
2 following: protection of human health and the environment; disturbance of ecological and cultural
3 resources; worker health and safety; remediation costs; O&M costs; radioactive decay of short-lived
4 radionuclides; the use of institutional controls; and long-term monitoring costs.

5 Specific information on ex situ bioremediation that is pertinent to a comparison of alternatives has been
6 outlined in the comparative analyses in Sections 7.2.1 and 7.2.2. It must be emphasized that ex situ
7 bioremediation is dependent upon detailed, site-specific information to determine if it is a cost-effective
8 remedy. Because this information is not available, the comparative analysis cannot definitively assess the
9 appropriateness of this technology for individual sites relative to other technologies. In addition, the
10 petroleum waste group includes the In Situ Bioremediation Alternative, which is considered appropriate
11 for two TPH-contaminated sites where TPH contaminants were detected in the groundwater.

12 DOE/RL-95-111, Rev. 0, Section 6.0 provides detailed information on ex situ bioremediation, in situ
13 bioremediation, and a no-treatment option that supports the comparative analysis.

14 Remedial alternatives compared for the modified CRCIA ranger/industrial scenario (Table 7.2) include
15 the No-Action Alternative and the Remove/Dispose Alternative for all waste groups. In addition, the
16 radioactive waste group includes the Containment Alternative, applicable to 16 sites, and the
17 Solidification Alternative, which is applicable to 21 sites. Similarly to the rural-residential exposure
18 scenario, the petroleum waste group includes the In Situ Bioremediation Alternative and the Ex Situ
19 Bioremediation Alternative.

20 The comparative analysis of alternatives for source sites is presented in two subsections, Section 7.2.1 for
21 the rural-residential exposure scenario, and Section 7.2.2 for the modified CRCIA ranger/industrial
22 exposure scenario. The reader should note the following organization in reading the comparative analysis
23 for source sites:

- 24 • In the comparative analysis, no distinction is made among the five waste groups. During the detailed
25 analysis process, it was determined that the responses to the CERCLA and NEPA evaluation criteria
26 depended primarily on the type of remedial action to be taken rather than on the type of contaminant
27 present at the site.
- 28 • No direct comparison is made in the modified CRCIA ranger/industrial scenario between in situ
29 bioremediation and containment (or solidification) because these alternatives do not apply to the
30 same sites. In situ bioremediation is presented as an alternative to remediate petroleum spills at two
31 sites where petroleum was observed in the groundwater; containment and solidification are presented
32 as alternatives to remediate certain sites within the radioactive waste group.

33 **1.1.6 Rural-Residential Exposure Scenario**

34 **1.2.1.1 Long-Term Effectiveness and Permanence**

35 The Remove/Dispose Alternative provides a high degree of long-term effectiveness and permanence. No
36 sources of risk above approved cleanup levels would remain at the site. All removed soils would be
37 treated, if needed and as appropriate, with treatment residuals being disposed at the ERDF. No additional
38 long-term restrictions for residential use at the waste site would be required following remediation with
39 this alternative, unless it is determined that wastes that could pose a direct exposure hazard may be left
40 below 4.6 m (15 ft). In this case, restrictions on excavation below 4.6 m (15 ft) would be required. If
41 appropriate, revegetation and restoration efforts could be implemented that have the potential to more
42 rapidly restore ecological habitats to healthy, sustainable conditions than is currently possible through
43 natural succession.

44 The Remove/Ex Situ Bioremediation/Dispose Alternative would compare similarly to the
45 Remove/Dispose Alternative, but it would have the added advantage of returning all, or a significant part
46 of the soil, to the site rather than sending it to the ERDF.

1 The In Situ Bioremediation Alternative would also provide a high degree of long-term effectiveness and
2 permanence. No risks from TPH contamination would remain because the contaminants would be
3 destroyed, assuming complete treatment. However, it may be impossible to determine whether the
4 treatment reaches all of the contamination. Post-remediation monitoring would be required.

5 The No-Action Alternative does not offer long-term effectiveness and permanence. Contaminants would
6 remain in near-surface and subsurface soils above levels protective of human health and the environment.
7 Sources of contamination that could contribute to groundwater contamination would remain. No
8 revegetation or restoration efforts would be performed with this alternative.

9 **1.2.1.2 Reduction in Toxicity, Mobility, or Volume**

10 The Remove/Dispose Alternative would potentially provide reduced toxicity, mobility, or volume through
11 application of treatment technologies, as appropriate for LDR compliance and ERDF waste acceptance.
12 This alternative would remove wastes from the site, thereby reducing waste volume there. The
13 Remove/Ex Situ Bioremediation Dispose Alternative might be employed for TPH where soil
14 characteristics are amenable to the success of such a treatment technology. Ex situ and in situ
15 bioremediation would reduce or destroy the toxicity of petroleum constituents through destruction. The
16 reliability of technology and controls for ensuring complete treatment is less certain for in situ
17 bioremediation. The No-Action Alternative would not reduce toxicity, mobility, or volume of
18 contaminants in soils.

19 **1.2.1.3 Short-Term Effectiveness**

20 For the Remove/Dispose Alternative, a large volume of contaminated soils would be generated relative to
21 the other alternatives. As this would require handling through excavation, treatment, and transportation, it
22 would have the potential for inherently greater short-term impacts. Petroleum sites, as well as others,
23 may have contamination at depth. Excavation to greater depths may increase short-term impacts to
24 natural resources. During implementation, risks to workers from exposure to contaminated soils and
25 fugitive dust or from accidents may increase; however, these risks can be effectively minimized through
26 appropriate engineering controls and through health and safety procedures. Certain types of treatment
27 may generate residuals that will require further management to meet LDR or ERDF waste acceptance
28 criteria and, thus, would increase short-term risks to workers. Short-term impacts to vegetation and
29 wildlife may be greatest with this alternative because it would disturb the largest land area. These
30 impacts could be reduced through proper scheduling and implementation of the alternative. This
31 alternative has the highest probability of impacting cultural resources in the short-term, simply due to the
32 large land area impacted. Cultural resource locations are not precisely known; however, identification
33 and mitigation of potential impacts would be addressed through the cultural resources mitigation plan.

34 Excavation impacts from the Remove/Ex Situ Bioremediation/Dispose Alternative would be similar to
35 those of the Remove/Dispose Alternative. This alternative would take longer to be fully effective if
36 determined to be appropriate. Therefore, at sites where treatment may be required, there may be more
37 short-term disruption to the environment during this period. Transportation of wastes to ex situ
38 bioremediation facilities may increase short-term impacts relative to the in situ treatment. Ex situ
39 bioremediation, however, is expected to provide clean fill material to offset use of borrow material.

40 The In Situ Bioremediation Alternative is anticipated to require 5 to 25 years to complete at the two
41 petroleum sites where it is applicable. Risks to workers from exposure to vented gases and fugitive dust
42 or from accidents may be present during this time. However, these risks can be effectively minimized
43 through appropriate engineering controls and through health and safety procedures. The potential for
44 worker exposure to contaminated soils would be minimal during in situ treatment in contrast to the ex situ
45 bioremediation option. Because little or no waste would be generated by in situ treatment, few
46 transportation impacts are anticipated. Only equipment would be transported to and from the site. Risks
47 to natural and cultural resources would be minimized. Short-term impacts to vegetation and wildlife may
48 occur but could be avoided or reduced through appropriate design and implementation of the alternative.

1 Cultural resources, if present, should not be impacted. If potential impacts are identified, they would be
2 addressed through the cultural resources mitigation plan.

3 The No-Action Alternative would not involve any remedial actions; therefore, risks to workers,
4 transportation impacts, and short-term risks to natural and cultural resources would not be increased nor
5 decreased.

6 **1.2.1.4 Implementability**

7 The Remove/Dispose Alternative performs most favorably for technical and administrative feasibility and
8 the availability of services and materials. Technical problems in implementing excavation and disposal
9 activities within this alternative are not expected.

10 Ex situ bioremediation implementability is dependent upon site specific information, much of which
11 could be obtained using the observational approach during excavation. Equipment required for
12 implementation is readily available. However, should contamination be found at great depths, it may
13 become less feasible to excavate. Due to the lack of soil characterization data, this potential would have
14 to be evaluated during the design phase of this alternative. It might also be necessary to treat soil
15 constituents to meet LDRs for which there is no immediately available treatment technology. Should it
16 be found upon characterization that petroleum contamination exists at depth or that radionuclide or
17 inorganic contaminants are present, this alternative would not be considered readily implementable.

18 There is less certainty regarding reliable implementation of in situ bioremediation because completeness
19 of treatment cannot be accurately monitored. Characterization to better determine the extent of
20 remediation may be required. Equipment required for implementation is readily available.

21 The No-Action Alternative would be easy to implement but would not be consistent with DOE's
22 long-range objective.

23 **1.2.1.5 Cost**

24 Cost estimates for the source sites in DOE/RL-95-111, Rev. 0 were developed using either the Micro
25 Computer Aided Cost Estimating System (MCACES) or the Remedial Action Cost Engineering and
26 Requirements (RACER) package. Total costs presented in this section do not include a 3 percent design
27 cost and a 3 percent cost data collection cost that applies to all estimates. Details of the cost estimates are
28 presented in Permit Attachment 47, Appendix G. It needs to be kept in mind that the quality of a cost
29 estimate is directly related to the quality of the input data used in the models. As has been noted earlier in
30 this report, data on site-specific contamination, site locations, and site dimensions were limited, and this
31 introduces uncertainty in the cost estimates. Despite this uncertainty, it is believed that the cost estimates
32 are of sufficient quality to fulfill the primary objective, which is to aid in selecting preferred remedial
33 alternatives. How representative these estimates might be of actual remediation costs is more difficult to
34 answer and will not be resolved until the uncertainties in the data are resolved.

35 The No-Action Alternative would require no additional cost and is not considered further in this
36 comparative analysis.

37 Individual cost estimates for each waste site, exposure scenario, and remedial alternative are presented in
38 Table 6.2. Three alternatives (Remove/Dispose, Remove/Ex situ Bioremediation/Dispose, and In Situ
39 Bioremediation) are proposed for petroleum-contaminated sites under both exposure scenarios. Ex situ
40 bioremediation is proposed for 14 sites that have near-surface contamination, and in situ bioremediation is
41 proposed for two sites with deep contamination. Because all of the petroleum contamination will be
42 removed, there is no cost difference between the two exposure scenarios for this alternative. The cost
43 comparison in Table 7.3 shows that in situ bioremediation is 65 percent less expensive than the
44 Remove/Dispose Alternative. The cost comparison in Table 7.4 shows that ex situ bioremediation is
45 12 percent more expensive than the Remove/Dispose Alternative. Because of the uncertainty in the data
46 used to develop these estimates, cost should not be used as a factor in deciding between these two
47 alternatives. This 12 percent difference is not considered significant.

1 A summary of these results is presented in Table 7.5. The least cost alternative for the rural-residential
2 scenarios is to select the Remove/Disposal Alternative for all sites except the two deep petroleum sites.
3 This produces a cost saving of 7 percent over the using the Remove/Dispose Alternative for all sites.

4 **1.2.1.6 NEPA Values**

5 Irreversible and irretrievable commitment of a significant number of natural resources would not occur
6 with the Remove/Dispose Alternative. Contaminated soils would be removed from a site and transported
7 to the ERDF; therefore, there would be a commitment to use portions of that disposal unit for long-term
8 waste management. Excavated material would be replaced with clean fill and topsoil, then revegetated to
9 mirror more closely the native plant community. (This may be an interim benefit should future
10 rural-residential use of the land dictate another vegetative regime.) Future use of the river and adjacent
11 lands would allow Native American use in concert with a modified CRCIA ranger/industrial exposure
12 scenario in a relatively short time frame. Excavation could disturb cultural resources contained at a site,
13 and careful adherence to cultural resource mitigation planning would be required. Cumulative impacts
14 may occur at borrow sites and transportation routes.

15 The In Situ Bioremediation Alternative would not irreversibly or irretrievably commit significant amounts
16 of natural resources. Using ERDF resources would not be required under this alternative in comparison
17 to the Remove/Dispose Alternative. Potential impacts on future land use would be comparable to the
18 Remove/Dispose Alternative. Disturbance of cultural resources could occur with this alternative, but not
19 to the degree that would be required with the Remove/Dispose Alternative. Irreversible and irretrievable
20 commitment of natural resources would occur with the No-Action Alternative because contaminants
21 would remain on site, so human and ecological receptors would continue to be exposed. For radiological
22 constituents, this exposure will remain until decay results in contaminant levels below concern. For
23 nonradiological constituents, exposure may be very long term. There may be an impact on Native
24 Americans because they are potentially more likely than other groups to use the area. No direct impacts
25 would result from implementing this alternative.

26 **1.1.7 Modified CRCIA Ranger/Industrial Exposure Scenario**

27 **1.2.1.7 Long-Term Effectiveness and Permanence**

28 The Remove/Dispose Alternative provides a high degree of long-term effectiveness and permanence. No
29 sources of risk above approved cleanup levels would remain at the site. All removed soils would be
30 treated, if needed and if appropriate, with treatment residuals being disposed at the ERDF. No additional
31 long-term restrictions for residential use at the waste site would be required following remediation with
32 this alternative unless it is determined that wastes that could pose a direct exposure hazard may be left
33 below 4.6 m (15 ft). In this case, restrictions on excavation below 4.6 m (15 ft) would be required. If
34 appropriate, revegetation and restoration efforts could be implemented that have the potential to more
35 rapidly restore ecological habitats to healthy, sustainable conditions than is currently possible through
36 natural succession.

37 The Remove/Ex Situ Bioremediation/Dispose Alternative would compare similarly to the
38 Remove/Dispose Alternative, but it would have the added advantage of returning all, or a significant part
39 of the soil, to the site rather than sending it to the ERDF.

40 The In Situ Bioremediation Alternative would also provide a high degree of long-term effectiveness and
41 permanence. No risks from TPH contamination would remain because the contaminants would be
42 destroyed, assuming complete treatment. However, it may be impossible to determine whether the
43 treatment reaches all of the contamination. Post-remediation monitoring would be required.

44 The Containment and In Situ Solidification Alternatives perform relatively equally on long-term
45 effectiveness and permanence, but neither performs as well as the Remove/ Dispose Alternative. While
46 contaminants are left in place under both alternatives, for the near term, human health and the
47 environment are considered protected. Both alternatives have the potential for long-term failure (i.e.,

1 containment through failure of the barrier and in situ solidification through incomplete treatment or
2 deterioration of the solidified matrix). Long-term post-closure monitoring, including maintenance of
3 barriers, would be required with these alternatives. Revegetation is considered to have a good probability
4 for success with these alternatives, but wastes would be left in place and would limit complete restoration.

5 The No-Action Alternative does not offer long-term effectiveness and permanence. Contaminants would
6 remain in near-surface and subsurface soils above levels protective of human health and the environment.
7 Sources of contamination that could contribute to groundwater contamination would remain. No
8 revegetation or restoration efforts would be included with this alternative.

9 **1.2.1.8 Reduction in Toxicity, Mobility, or Volume**

10 The Remove/Dispose Alternative would potentially provide reduced toxicity, mobility, or volume through
11 application of treatment technologies, as appropriate for LDR compliance and ERDF waste acceptance.
12 This alternative would remove wastes from the site, thereby reducing waste volume at the site. The
13 Remove/ Ex Situ Bioremediation/Dispose Alternative might be employed for TPH where soil
14 characteristics are amenable to the success of such a treatment technology. Ex situ and in situ
15 bioremediation would reduce or destroy the toxicity of petroleum constituents through destruction. The
16 reliability of technology and controls for ensuring complete treatment is less certain for in situ
17 bioremediation.

18 Containment does not include a treatment option; however, a properly constructed engineered barrier
19 would reduce the mobility of contaminants by reducing infiltration. Neither a reduction in toxicity nor
20 volume is provided by this alternative.

21 The in situ solidification would reduce mobility through stabilization in the near term but would not
22 reduce toxicity or volume of contaminants. Remobilization of contaminants could occur if the stabilized
23 media degraded through time. Incomplete mixing of contaminants with the stabilization media could
24 interfere with reduction in contaminant mobility, and some contaminants might not be stabilized to the
25 same degree as others.

26 The No-Action Alternative would not reduce toxicity, mobility, or volume of contaminants in soils.

27 **1.2.1.9 Short-Term Effectiveness**

28 For the Remove/Dispose Alternative, a larger volume of contaminated soils would be generated relative
29 to the other alternatives. This would require handling through excavation, treatment, and transportation,
30 which would have the potential for inherently greater short-term impacts. Petroleum sites, as well as
31 others, may have contamination at depth. Excavation to greater depths may increase short-term impacts
32 to natural resources. During implementation, risks to workers from exposure to contaminated soils and
33 fugitive dust or from accidents may increase; however, these risks can be effectively minimized through
34 appropriate engineering controls and through health and safety procedures. Short-term impacts to
35 vegetation and wildlife may be greatest with this alternative because it would disturb the largest land area.
36 These impacts could be reduced through proper scheduling and implementation of the alternative. This
37 alternative has the highest probability of impacting cultural resources in the short term simply due to the
38 large land area impacted. Cultural resource locations are not precisely known; however, identification
39 and mitigation of potential impacts would be addressed through the cultural resources mitigation plan.

40 Excavation impacts from the Remove/Ex Situ Bioremediation/Dispose Alternative would be similar to
41 that of the Remove/Dispose Alternative. This alternative would take longer to be fully effective if
42 determined to be appropriate. Therefore, at sites where treatment may be required, there may be more
43 short-term disruption to the environment during this period. Transportation of wastes to ex situ
44 bioremediation facilities may increase short-term impacts relative to the in situ treatment. Ex situ
45 bioremediation, however, is expected to provide clean fill material to offset the use of borrow material.

46 The In Situ Bioremediation Alternative is anticipated to require 5 to 25 years to complete at the two
47 petroleum sites where it is applicable. Risks to workers from exposure to vented gases and fugitive dust

1 or from accidents may be present during this time. However, these risks can be effectively minimized
2 through appropriate engineering controls and through health and safety procedures. The potential for
3 worker exposure to contaminated soils would be minimal during in situ treatment in contrast to the ex situ
4 bioremediation option. Because little or no waste would be generated by in situ treatment, few
5 transportation impacts are anticipated. Only equipment would be transported to and from the site. Risks
6 to natural and cultural resources would be minimized. Short-term impacts to vegetation and wildlife may
7 occur but could be avoided or reduced through appropriate design and implementation of the alternative.
8 Cultural resources, if present, should not be impacted. If potential impacts are identified, they would be
9 addressed through the cultural resources mitigation plan.

10 The Containment and In Situ Solidification Alternatives perform similarly with regard to short-term
11 effectiveness. Both alternatives pose little risk to workers because they would not be exposed to
12 contaminants during implementation. No contaminated soils would be transported. Transportation of
13 materials and equipment for containment or solidification, and transportation of clean fill after
14 containment, would increase traffic on haul roads. Short-term impacts to vegetation and wildlife could
15 occur during the estimated 2- to 5-year restoration time frame, but these could be avoided or reduced
16 through proper implementation of the alternative. Cultural resources, if present, should not be impacted.
17 Identification and mitigation of these impacts would be addressed through the cultural resources
18 mitigation plan.

19 The No-Action Alternative would not involve any remedial actions; therefore, risks to workers,
20 transportation impacts, and short-term risks to natural and cultural resources would not occur.

21 **1.2.1.10 Implementability**

22 The Remove/Dispose Alternative performs most favorably for technical and administrative feasibility and
23 the availability of services and materials. Technical problems in implementing excavation and disposal
24 activities within this alternative are not expected.

25 Ex situ bioremediation implementability is dependent upon site-specific information, much of which
26 could be obtained using the observational approach during excavation. Equipment required for
27 implementation is readily available. However, should contamination be found at great depths, it may
28 become less feasible to excavate. Due to the lack of soil characterization data, this potential would have
29 to be evaluated during the design phase of this alternative. It might also be necessary to treat soil
30 constituents to meet LDRs for which there is no immediately available treatment technology. Should it
31 be found upon characterization that petroleum contamination exists at depth or that radionuclide or
32 inorganic contaminants are present, this alternative would not be considered readily implementable.

33 There is less certainty regarding reliable implementation of in situ bioremediation because completeness
34 of treatment cannot be accurately monitored. Characterization to determine the extent of remediation
35 may be required. Equipment required for implementation is readily available.

36 Containment will be easy to implement; however, characterization of the extent of contamination will be
37 required in order to properly locate the barrier. Technical problems causing delays are not anticipated.
38 Large quantities of soil and rock material will be required for construction of the barrier; however, this
39 material is considered available from sources within or near Hanford. The In Situ Solidification
40 Alternative is considered less implementable than the Containment Alternative because of the potential
41 for incomplete mixing of the treatment zone. Contaminants may be encountered that are not effectively
42 treated through this technology. Problems in ensuring complete treatment could result in remediation
43 delays. As with containment, further characterization of the extent of contamination will be required to
44 determine proper treatment. Materials needed for implementation are considered readily available.

45 The No-Action Alternative would be easy to implement, but would not be consistent with DOE's
46 long-range objective.

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1 1.2.1.11 Cost

2 Cost estimates for the source sites in DOE/RL-95-111, Rev. 0 were, in general, developed using either the
3 MCACES or the RACER package. Total costs presented in this section include neither a 3 percent design
4 cost nor a 3 percent data collection cost. Details of the cost estimates are presented in Permit
5 Attachment 47, Appendix G.

6 As has been noted earlier in this report, data on site-specific contamination, site locations, and site
7 dimensions were limited, and this introduces uncertainty in the cost estimates. The quality of a cost
8 estimate is directly related to the quality of the input data used in the models. Despite this uncertainty it is
9 believed that the cost estimates are of sufficient quality to fulfill the primary objective, which is to aid in
10 selecting preferred remedial alternatives. How representative these estimates might be of actual
11 remediation costs is more difficult to answer and will not be resolved until the uncertainties in the data are
12 resolved.

13 The No-Action Alternative would require no additional cost and is not considered further in this
14 comparative analysis.

15 Individual cost estimates for each waste site, exposure scenario, and remedial alternative are presented in
16 Table 6.2. Five remedial alternatives (Remove/Dispose, Remove/Ex Situ Bioremediation/Dispose, In
17 Situ Bioremediation, Capping, and In Situ Solidification) have been proposed for the modified CRCIA
18 ranger/industrial exposure scenario. The evaluation of alternatives for the sites with petroleum
19 contamination is the same as just presented for the rural-residential scenario and concludes that in situ
20 bioremediation is the least expensive alternative for the two deep petroleum sites and remove/dispose for
21 the near-surface petroleum sites.

22 Capping is considered for 5 clusters of waste sites to cover a total of 16 sites. As shown in Table 7.6, the
23 cost of remediating 16 sites by capping is about \$65,000,000 versus \$2,400,000 for the Remove/Dispose
24 Alternative for 20 sites. This is 27 times the cost of the Remove/Dispose Alternative. Additionally, the
25 Remove/Dispose Alternative is less expensive than capping at all five cap sites. Although it may appear
26 that some sites could be capped at less cost than the Remove/Dispose Alternative, this is deceptive.
27 These costs reflect the cost of capping a cluster of sites and must be evaluated as a group because the
28 costs are shared among the several sites within the cluster. When evaluating capping costs it is necessary
29 to keep in mind that this cost estimate is based upon using a specific barrier, the Modified RCRA
30 Subtitle C barrier. This is perhaps one of the most expensive barrier options. It was selected for use in
31 DOE/RL-95-111, Rev. 0, because there was limited site-specific data with which to make a decision. As
32 additional data is collected during the design process, other, less expensive cap designs may be
33 appropriate.

34 In situ solidification is considered for the 16 capping sites and 4 additional ones. As shown in Table 7.6,
35 the cost of remediating 20 sites by in situ solidification is about \$6,600,000 as opposed to \$3,100,000 for
36 the Remove/Dispose Alternative. This is over two times the cost of the Remove/Dispose Alternative.
37 Additionally, the In Situ Solidification Alternative was more expensive than the Remove/Dispose
38 Alternative at all 20 sites.

39 A summary of these results is presented in Table 7.7. The least cost alternative for the modified CRCIA
40 ranger/industrial scenario is to select the Remove/Disposal Alternative for all sites except the two deep
41 petroleum sites. This produces a cost saving of 7 percent over using the Remove/Dispose Alternative for
42 all sites.

43 There are many uncertainties dealing with developing cost estimate for sites with limited site-specific
44 information. As already noted, for example, limited data lead to the selection of an expensive cap design.

45 1.2.1.12 NEPA Values

46 By definition, the modified CRCIA ranger/industrial scenario requires more of a commitment of onsite
47 resources than does the residential exposure scenario. At the same time, there would be less commitment

1 of ERDF resources because less soil may require excavation and disposal. There would also be less
2 impact on cultural resources, and fewer cumulative impacts under a modified CRCIA ranger/industrial
3 exposure scenario because of this. Restrictions on hunting and gathering are also inherent in the modified
4 CRCIA ranger/industrial scenario defined in DOE/RL-95-111, Rev. 0.

5 An irreversible and irretrievable commitment of natural resources would occur with the Remove/Dispose
6 Alternative. Contaminated soils would be removed and transported to the ERDF; therefore, there would
7 be a commitment to use portions of that disposal unit for long-term waste management and the associated
8 borrow pit commitment for ERDF cover. Excavated material would be replaced with clean fill topsoil
9 (from the borrow pits), then revegetated to mirror more closely the native plant community existing prior
10 to disturbance from 100-N Area activities. Future use of the river and adjacent lands would allow Native
11 American use in concert with a modified CRCIA ranger/industrial exposure scenario in a relatively short
12 time frame. Excavation could disturb cultural resources existing at a site, and careful adherence to
13 cultural resource mitigation planning would be required. Cumulative impacts may occur at borrow sites
14 and transportation routes.

15 The In Situ Bioremediation, Containment, and In Situ Solidification Alternatives perform similarly to the
16 Remove/Dispose Alternative for key discriminators under this criterion with the exception that fewer
17 ERDF resources would be utilized under these alternatives.

18 Irreversible and irretrievable commitment of natural resources would occur with the No-Action
19 Alternative because contaminants would remain on site, and human and ecological receptors would
20 continue to be exposed. For radiological constituents, this exposure would remain until decay results in
21 contaminant levels below concern. For nonradiological constituents, exposure may be very long term.
22 There may be an impact on Native Americans because they are potentially more likely to use the area
23 than are other groups. No cumulative impacts would result from implementing this alternative.

24 **1.3 COMPARISON OF REMEDIAL ALTERNATIVES FOR GROUNDWATER**

25 Table 7.8 presents the seven alternatives described in DOE/RL-95-111, Rev. 0, Section 5.0 for the
26 remediation of groundwater underlying the 100-N Area and for protection of the Columbia River. It
27 indicates which technologies are used within each remedial alternative to address the four issues
28 considered to be critical for remediating the contaminated groundwater system at the 100-N Area. These
29 four issues follow:

- 30 • Protection of the river from tritium
- 31 • Protection of the river from Sr-90
- 32 • Reduction of Sr-90 in the aquifer
- 33 • Reduction of other contaminants in the aquifer.

34 In the comparative analysis of groundwater alternatives, no distinction is made between the
35 rural-residential and modified CRCIA ranger/industrial exposure scenarios. No distinction is necessary
36 because, under either exposure scenario, the existing beneficial uses of the Columbia River must be
37 protected. The existing beneficial uses of the river include water supply, recreation, fish and wildlife
38 habitat, hydroelectric power production, transportation, and agriculture. The remedial alternatives must
39 meet the appropriate ARARs for these beneficial uses, regardless of whether the exposure scenario is
40 rural-residential or modified CRCIA ranger/industrial. Also, under both scenarios, it is assumed that the
41 goal is to restore groundwater for beneficial uses. Therefore, no distinction is required with respect to
42 aquifer remediation.

43 The No-Action Alternative is not considered a viable alternative because it does not meet overall
44 protectiveness or compliance with ARARs. The No-Action Alternative is retained as the baseline case for
45 comparison with the other alternatives that incorporate some active response action.

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1 **1.1.8 Long-Term Effectiveness and Permanence**

2 **1.3.1.1 Protection of the River from Tritium**

3 Alternative 5 and Alternative 7 (Table 7.8) describe technologies to reduce tritium flux to the river
 4 (hydraulic controls or barrier with hydraulic controls) and therefore are equally effective in preventing the
 5 tritium from entering the river at concentrations above the MCL for tritium. The added impermeable
 6 barrier in Alternative 7 may provide some degree of protection above hydraulic controls alone for tritium,
 7 but the differences are considered neither quantifiable nor great because tritium is easily controlled
 8 hydraulically. Both are considered comparable in their reliability of controls, as well. The other
 9 alternatives do not include any action to prevent tritium from entering the river except through decay
 10 (although Alternative 4 might coincidentally prevent tritium discharge through hydraulic controls placed
 11 on the Sr-90 plume). For alternatives 1, 2, 3, and 6, the tritium reaching the river will exceed MCLs for
 12 approximately 15 years.

13 **1.3.1.2 Protection of the River from Sr-90**

14 Alternatives 1 and 2 do not include any action to prevent Sr-90 from entering the river; therefore, they
 15 provide a basis for comparison to the other alternatives. Taking no physical action, the Sr-90
 16 concentrations in the groundwater/river interface will decay to concentrations below MCLs over a
 17 300-year period. The remaining five alternatives use three different technologies to reduce the Sr-90 flux
 18 to the river: a permeable barrier (Alternative 3), hydraulic controls (Alternatives 4 and 5), and
 19 impermeable barriers (Alternatives 6 and 7). These three technologies for reducing flux may be
 20 interchanged within the three alternatives to accomplish this objective.

21 Although these technologies reduce flux of Sr-90 discharging to the Columbia River (i.e., mass of Sr-90
 22 per unit time moving through the aquifer into the river), none of the alternatives are expected to
 23 significantly reduce Sr-90 concentrations entering the river above MCLs because a section of aquifer next
 24 to the river would be essentially unaffected by the technologies, and the slow release of the Sr-90
 25 adsorbed onto the aquifer soils in this section would continue. This is true with all alternatives because a
 26 section of land remains between the river and the barrier in all cases--either by a physical barrier
 27 (impermeable or permeable) or a hydraulic barrier. This phenomenon is due to the sorbing ability of
 28 Sr-90 on soils, which retard dissolution in the groundwater, as described in DOE/RL-95-111, Rev. 0,
 29 Sections 3.0, and 5.0. The impact of this Sr-90-contaminated area adjacent to the river on concentrations
 30 at the groundwater/river interface is not anticipated to decrease significantly faster than the decrease that
 31 will occur solely because of natural decay. However, comparatively, hydraulic controls contained in
 32 Alternatives 4 and 5 may potentially reduce concentrations at the groundwater/river interface more
 33 effectively than the other alternatives, although not significantly, because of the net gradient effect. For
 34 example, the net groundwater flow in the aquifer immediately adjacent to the river is inland, with
 35 hydraulic controls in place, while the net groundwater flow with the barriers is toward the river. A
 36 permeable barrier (Alternative 3) is expected to be the next best alternative for reducing Sr-90
 37 concentrations in the groundwater/river interface, with the impermeable barrier (Alternatives 6 and 7)
 38 being the least effective in reducing concentrations of Sr-90.

39 All alternatives (except 1 and 2) are expected to reduce flux of Sr-90 to the river by more than 90 percent.
 40 The Hydraulic Control Alternatives, because they reverse the groundwater flow near the river shoreline,
 41 are probably more effective than the other alternatives for reducing flux, and might be more effective in
 42 reducing concentrations of Sr-90. However, this increase in effectiveness has not been quantified. The
 43 Impermeable Barrier Alternatives would rank next in ability to reduce Sr-90 flux, with the Permeable
 44 Barrier Alternative ranking the least effective among Alternatives 3 through 7.

45 Relative to risk, reducing the flux of Sr-90 to the river may not be of great importance. Currently, the
 46 most stringent ARAR for Sr-90 is based on an MCL, which is established for the purposes of achieving
 47 human health protection from the use of surface or groundwater as a drinking water source. Decreasing
 48 the flux of Sr-90-contaminated waters to the river is inconsequential with respect to using the river as a

1 drinking water supply, because of the near instantaneous reduction of Sr-90 concentrations that occurs
2 near the groundwater/river interface. DOE/RL-95-111, Rev. 0, Section 3.3.5 describes Columbia River
3 water quality relative to Sr-90, and it concludes that concentrations in the river are consistently below
4 MCLs for Sr-90. However, the seeps located at N-Springs on the river bank adjacent to the 116-N-1 Crib
5 do exceed MCLs, and institutional controls would be required to restrict this area of the river from use as
6 a drinking water source.

7 With the exception of N-Springs, Sr-90 does not threaten the Columbia River as a drinking water source.
8 In contrast, however, concentrations of Sr-90 in the sediments at the groundwater/river interface may be
9 harming aquatic organisms. Site-specific data related to ecological effects may not be complete, and in
10 any case, no alternatives are capable of substantially decreasing these concentrations or significantly
11 reducing the time frame for achieving a protective concentration.

12 **1.3.1.3 Reduction of Sr-90 in the Aquifer**

13 Alternatives 1, 2, and 3 do not include any action to reduce the Sr-90 contamination in the groundwater,
14 but Alternatives 2 and 3 include institutional controls to prevent exposure to humans from use of the
15 groundwater until Sr-90 decays to acceptable levels, thereby providing a measure of long-term
16 protectiveness. Alternative 3 does, however, immobilize large quantities of Sr-90 through capture in the
17 permeable barrier. This capture does not change concentrations of Sr-90 in the groundwater upgradient of
18 the barrier due to the equilibrium that will occur between soil and groundwater, but it will immobilize a
19 large mass of Sr-90 from the aquifer. This immobilization action may not contribute much to reducing
20 Sr-90 concentrations at the groundwater/river interface as described above.

21 Alternatives 4, 5, and 6 are more effective in reducing Sr-90 in the aquifer than the first three alternatives
22 because these alternatives include pump-and-treat systems. They do not, however, have a significant
23 increase in effectiveness because the alternatives only achieve a 10 percent reduction in the time to attain
24 the remediation goal – 270 years versus 300 years. Alternative 7 (soil flushing) has the potential to be
25 more effective and result in a shorter restoration time frame than any of the other alternatives. However,
26 at this stage, it is considered an innovative technology for Sr-90 in the aquifer and for the site-specific
27 conditions of the 100-NR-2 OU. A series of laboratory, bench, and field-scale tests would be required
28 before a decision on the feasibility of soil flushing could be made. Because of this requirement, no
29 objective comparison of soil flushing can be made against the other alternatives in DOE/RL-95-111,
30 Rev. 0.

31 **1.3.1.4 Reduction of Other Contaminants in the Aquifer**

32 Alternatives 1 through 4 include no action to reduce the contamination in the aquifer from other
33 contaminants; therefore, they are not compared against each other for long-term effectiveness and
34 permanence. The other contaminants include nitrate, sulfate, manganese, chromium IV, and TPH. Some
35 migration of those contaminants will occur over time. Utilizing travel-time predictions contained in
36 DOE/RL-95-111, Rev. 0, Appendix D, gross predictions of natural migration can be made. These
37 predictions are based on modeling assumptions that may not account for the heterogeneity inherent in the
38 groundwater/river system over time. However, since groundwater at the 100-N Area flows into the river,
39 the travel time for peak concentrations to reach the river roughly equates to the time required for natural
40 migration of the contaminant from the aquifer (DOE/RL-95-111, Rev. 0, Appendix D).

41 Nitrate may migrate from groundwater to the river within 10 to 20 years. Sulfate may migrate from
42 groundwater to the river in 5 to 15 years. Chromium VI may migrate to the river in 15 to 25 years.
43 Manganese may take over 3,000 years to migrate from groundwater to the river. Migration times for TPH
44 cannot be estimated because the product will continue to float on top of the aquifer for an indeterminate,
45 but probably long, period of time.

46 It should be noted that chromium VI concentrations are based on data from a small number of wells and
47 that there is no discernible plume. Also, since manganese and sulfate PRGs are based on secondary

1 MCLs, the need for remediating these two contaminants may not be as critical as for the other
2 contaminants.

3 Alternatives 5, 6, and 7 all rely upon the same pump-and-treat technology for remediation of the other
4 contaminants. Pump-and-treat technologies can be effective in the long term because they permanently
5 remove contaminants from the environment. It is anticipated that pump-and-treat technologies will
6 decrease restoration time frames for groundwater protection as follows: nitrates, 5 years; sulfates, 5
7 years; chromium VI, 1 year; manganese, 88 years; and TPH, 5 years.

8 Given these estimates, long-term effectiveness can be achieved earlier with pump-and-treat technology
9 than with natural migration:

- 10 • Nitrates may be remediated in the aquifer 5 to 15 years earlier.
- 11 • Sulfates may not be remediated in the groundwater at a significantly faster rate than could be
12 achieved by natural migration.
- 13 • Chromium VI may be remediated 15 to 25 years earlier.
- 14 Manganese may be remediated over 3,000 years earlier.
- 15 • TPH may be remediated many years earlier, but time frames cannot be estimated.

16 Groundwater monitoring after cleanup would be required for a time to ensure that all of the plumes have
17 been captured.

18 **1.3.1.5 Summary**

19 Seven alternatives have been compared that meet (except for no action) all or part of the needs for
20 long-term effectiveness and permanence. For tritium river protection, Alternatives 5 and 7 are anticipated
21 to provide, most effectively, long-term protection. Other than the No-Action Alternative, all of the
22 alternatives that could be implemented are comparable for long-term effectiveness and permanence for
23 addressing the Sr-90 releases to the river. An estimated 90 percent reduction in the mass of Sr-90
24 entering the river will result through utilization of Alternatives 3, 4, 5, 6, or 7 as opposed to an
25 Institutional Controls Alternative. However, reduction in mass is anticipated to have little human health
26 or environmental benefit. Reduction in the restoration time of Sr-90 concentrations is not anticipated to
27 be significantly different for any of the alternatives with the possible exception of Alternatives 4 and 5
28 due to the net gradient effect of bringing clean river water inland.

29 For Sr-90 reduction in the aquifer, no alternative will resulting in remediation of Sr-90 to groundwater
30 protection standards more rapidly than will natural attenuation, with the possible exception of soil
31 flushing. Alternative 7 has the potential to improve the long-term effectiveness by shortening the time to
32 meet remedial goals, but it is an innovative technology for Sr-90-contaminated soils at Hanford, and it
33 must be the subject of further testing and evaluation before a decision on its use can be made. Alternative
34 7 has the potential for risks to natural resources by expansion of the Sr-90 plume, potentially to the river,
35 if soil flushing is not carefully implemented. Given the uncertainties at this time relative to safe
36 implementation of this option, these risks remain unknown.

37 Alternatives with pump and treat will reduce nitrate, chromium VI, and manganese (the latter two if
38 proven to be a COCs upon further results of monitoring) at a faster rate than would be achieved through
39 natural migration of contaminants in the aquifer. However, this improvement may not be significant
40 when it is considered that a significant portion of the aquifer will remain unusable during the period of
41 Sr-90 contamination.

42 **1.1.9 Reduction in Toxicity, Mobility, or Volume through Treatment**

43 For protection of the river from tritium, Alternatives 1 through 4 contain no treatment element and
44 therefore would not reduce toxicity, mobility, or volume (i.e., mass) of tritium. Alternatives 5 and 7
45 reduce the mobility of the tritium to the river by establishing barriers to the flow to the river.

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1 For protection of the river from Sr-90, Alternatives 1 and 2 contain no treatment element for Sr-90 and
2 therefore would not reduce toxicity, mobility, or volume (i.e., mass) of Sr-90. Alternatives 3 through 7
3 would decrease the flux of Sr-90 entering the river by around 90 percent. Differences between these
4 alternatives (permeable barrier, impermeable barrier, and hydraulic controls) are considered neither
5 quantifiable nor great.

6 Alternatives 1 through 3 do not contain a treatment element for Sr-90 reduction in the aquifer.
7 Alternatives 4 through 6, which have barriers to the river and pump-and-treat systems, compare favorably
8 with respect to Sr-90 reduction in the groundwater; however, reductions in mobility, and/or volume are
9 neither quantifiable nor great. Alternative 7 has the greatest potential for mass reduction, but will require
10 that a test program be implemented before this alternative could be adequately compared with other
11 alternatives.

12 For reducing other constituents in the aquifer, Alternatives 5 through 7, which have pump-and-treat
13 systems, will reduce contaminant toxicity, mobility, and/or volume, dependent upon the specific
14 constituent, to a higher degree than Alternatives 1 through 4.

15 **1.1.10 Short-Term Effectiveness**

16 None of the alternatives is expected to have significant short-term impacts on the community during
17 implementation. No alternative will remediate the river or aquifer for Sr-90 within 270 years.

18 Alternative 1, followed by Alternative 2, has the lowest short-term impacts associated with worker risk, as
19 well as the lowest ecological, cultural, and transportation impacts from system installation. The greatest
20 potential impacts to natural and cultural resources are from installation of barriers. Alternatives 4 and 5,
21 which use wells rather than barrier, have less short-term impact than the barrier alternatives (Alternatives
22 3, 6, and 7) that use excavation techniques or cryogenics. Alternative 7 has the potential for risks to
23 natural resources by expansion of the Sr-90 plume, potentially to the river, if soil flushing is not carefully
24 implemented. Given the uncertainties at this time relative to safe implementation of soil flushing, these
25 risks remain unknown.

26 **1.1.11 Implementability**

27 All alternatives, with the exception of the No-Action Alternative, will require institutional controls that
28 will require some maintenance for close to 300 years. The technical and administrative feasibility of
29 maintaining these controls is uncertain, but it is a comparable implementability issue for every alternative.

30 All three barriers are expected to be implementable, but each presents a concern because they represent a
31 new application at Hanford. A treatability test plan is being considered for evaluation of the construction
32 of the permeable wall in Alternative 3. This would help to refine this determination. Alternative 6
33 introduces some concerns because of the need to freeze the ground near the river and because of the need
34 to maintain its integrity over 300 years. Alternative 7 presents implementability concerns regarding sheet
35 pile installation because of past problems in installing a sheet pile barrier at Hanford. However, the
36 alternative sheet pile installation method proposed in Alternative 7 is expected to resolve past concerns.
37 There is little basis to distinguish between these alternatives with respect to barrier construction; however,
38 all of the construction alternatives will require collection of additional information at the design stage.

39 Alternatives 4, 5, and 7 are less implementable than institutional controls because they involve installation
40 of a complicated hydraulic control system. Hydraulic controls are subject to breakdown, and, as such,
41 would not be effective 100 percent of the time. However, these alternatives are still technically and
42 administratively feasible. Hydraulic control systems like the one contemplated in these alternatives
43 would be similar to a system already in place at Hanford; therefore, these alternatives are considered more
44 implementable than barrier construction alternatives.

45 The soil flush portion of Alternative 7 is not considered implementable without first successfully
46 completing a series of laboratory, bench-scale, and field tests.

1 Alternatives that involve pump-and-treat systems for Sr-90 and/or other contaminants are considered less
2 implementable than Alternatives 1 or 2.

3 In all of the alternatives, there is a strip of land along the river shoreline that is contaminated with Sr-90.
4 The soil in this strip does not meet PRG levels for the rural-residential scenario and may not meet them
5 for the modified CRCIA ranger/industrial exposure scenario. Remediation of the shoreline area would be
6 difficult. The remove and dispose remedial alternative proposed for source waste sites could be
7 implemented along the river shoreline, but would require excavation and backfilling to 4.6 m (15 ft) or 3
8 m (10 ft) for the rural-residential and modified CRCIA ranger/industrial scenarios, respectively. Such
9 remedial actions would destroy the ecology of this riparian zone and possibly undercut the bluff along the
10 shore, causing further destruction. Such actions may only provide temporary relief because there will
11 likely be recontamination from upgradient groundwater. Additionally, the area appears to be within the
12 Columbia River flood plain and residential construction may be limited or prohibited. Institutional
13 Controls has been recommended in all of the alternatives (except No-Action) to ensure limited access to
14 this area.

15 **1.1.12 Cost**

16 A summary of the cost estimates for each groundwater remedial alternative is presented in Table 7.9, and
17 information that is more detailed is presented in Permit Attachment 47, Appendix G2. A simple
18 quantitative comparison, as shown in Table 7.9 is not sufficient for evaluating the alternatives, since the
19 alternatives represent different levels of remediation. An incremental analysis would be more
20 appropriate. In this type of analysis, each alternative (or each group of alternatives with a similar level of
21 remediation) is compared to the alternative with the next lowest level of remediation.

22 Alternative 1 includes no remediation because it proposes to do nothing and it costs nothing. Alternative
23 2 is similar to Alternative 1 in that it includes no remediation, but it proposes institutional controls such as
24 warning signs and land-use restrictions. The total cost of institutional controls is \$762,826.

25 Alternative 3 includes a remedial technology to prevent Sr-90 from entering the river. Constructing a
26 clinoptilolite barrier will not prevent all Sr-90 from entering the river, but it will substantially reduce the
27 amount. Strontium-90 will decay to an acceptable level in about 300 years. This degree of remediation
28 will cost \$8,499,399 more than Alternative 2, for a total cost of about \$9,262,125. The objectives of
29 Alternative 3 could also be met by using the hydraulic controls technology from Alternative 4 or the
30 impermeable barrier technology from Alternatives 6 or 7.

31 In Alternative 4, the clinoptilolite barrier is replaced by hydraulic controls, which further reduces the
32 amount of Sr-90 that will reach the river (although with less certainty). Additional remediation is
33 provided by Alternative 4 in that a pump-and-treat system is used to remediate the Sr-90 that is present in
34 the groundwater. The pump-and-treat system will extract Sr-90 from the aquifer and thereby reduce the
35 mass of the contaminant. Operating the pump-and-treat system will reduce the time it takes to remediate
36 the groundwater by about 10 percent, from 300 to 270 years. The cost of shortening this period by 30
37 years is about \$4,983,489 more than Alternative 3, for a total of about \$14,245,714.

38 Alternative 5 provides additional remediation by extending the hydraulic controls to protect the river from
39 tritium, as well as Sr-90, and by to remediating the other contaminants (nitrate, iron, sulfate, manganese,
40 TPH, and chromium VI) in the groundwater. Meeting this last objective is accomplished by operating a
41 pump-and-treat system for the other contaminants. This pump and treat would shorten the time for the
42 concentrations of these contaminants to reach acceptable levels in the groundwater, but it would not
43 shorten the time until the groundwater would be available for use. The concentrations of these
44 contaminants would be at acceptable levels (with no action) well before the Sr-90 concentration reached
45 an acceptable level. The cost of the additional remediation is about \$24,920,116 more than Alternative 4,
46 for a total cost of about \$39,165,605.

47 Alternative 6 actually results in less remediation than Alternative 5 because it replaces the hydraulic
48 controls for protecting the river from Sr-90 with a cryogenic barrier that will not provide total protection

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1 from tritium. This alternative is not as effective as hydraulic controls used in preventing the Sr-90 from
2 reaching the river. In this alternative, the protection of the river from tritium is not included as it was in
3 Alternative 5. These changes in remediation reduce the cost of Alternative 6 compared to Alternative 5
4 by about \$17,492,921 to \$56,658,526.

5 Alternative 7 has the potential to provide a greater degree of remediation than any of the other alternatives
6 because it proposes to significantly shorten the time it will take for the Sr-90 concentration in the
7 groundwater to reach acceptable levels. Because this alternative is still in the development and evaluation
8 stage, a reliable estimate of what this reduction in time might be cannot be made. This alternative costs
9 \$79,872,099 more than Alternative 6, for a cost of \$136,530,625. This alternative is in the development
10 stage, and this cost estimate is not as reliable as the estimates for the other alternatives.

11 **1.1.13 NEPA Values**

12 An interim (270 to 300 years) irreversible and irretrievable commitment of the unconfined aquifer and
13 river shoreline would result with all alternatives because none would effectively reduce Sr-90
14 concentrations in the aquifer or river bank seeps within a shorter time. Also, none are effective in
15 reducing Sr-90 concentrations at the groundwater/river interface. Aquatic resources at the
16 groundwater/river interface may be impacted; however, more information must be acquired before
17 impacts can be quantified. Restrictions on the use of the shoreline by humans may be required for a long
18 period of time, regardless of the alternative chosen. Use of the river as a downstream drinking water
19 supply or for other uses such as fishing will not be impacted by implementation of any alternative.
20 Restrictions on the use of the groundwater will be required for 300 years under Alternatives 1 through 3
21 and for 270 years under Alternatives 4 through 6. Alternative 7 may result in use of the groundwater in a
22 shorter time frame if soil flushing can be successfully implemented, but reduction in years cannot be
23 quantified at this time. Alternative 6 may require a large expenditure of energy in order to initially
24 implement the cryogenic barrier. There may be an impact on Native Americans because they are
25 potentially more likely than other groups to use the area.

26 **1.4 INTERIM ACTION FOR REMEDIATION OF GROUNDWATER**

27 **1.1.14 Potential for Implementing an Interim Action**

28 An interim action for the 100-NR-2 groundwater OU may be warranted. Within the detailed and
29 comparative analyses of alternatives for remediation of the groundwater, certain analyses have been
30 complicated by a lack of information in two critical areas: confirmation that an alternative can or cannot
31 significantly shorten restoration time frames from that of natural attenuation (300 years), and
32 quantification of current and future risk to aquatic receptors living in the river and in river bottom
33 substrate. A summary of these information needs and their significance in making a remedy decision is
34 presented below.

35 **1.4.1.1 Groundwater Remediation for Sr-90**

36 No Sr-90 groundwater remedial alternative has been identified in DOE/RL-95-111, Rev. 0 that would
37 provide a significantly shorter restoration period than the estimated natural attenuation period of 300
38 years. Soil flushing was identified as an innovative technology that could potentially shorten
39 groundwater remediation. However, the lack of information regarding its implementability, safety, and
40 cost raises doubts as to its technical feasibility.

41 State and public acceptance of a 300-year groundwater remedial action may be very difficult to obtain.
42 Maintenance of a long-term remedy and its associated institutional controls would also be difficult over
43 such an extended time frame. Because of the problems inherent with a long-term remedy and because of
44 the lack of information supporting innovative technologies such as soil flushing, an interim action on
45 groundwater remediation may be warranted.

1 **River Protection from Sr-90.** Data on Sr-90 impacts to aquatic resources are incomplete. Should it be
2 concluded that there are no impacts to aquatic resources from Sr-90 contamination, no remediation for
3 protection of the river would be necessary. Conversely, should it be concluded that substantial impacts
4 exist, actions that are more aggressive may be warranted.

5 The existing alternatives may remove or prevent 90 percent or more of the Sr-90 mass within the aquifer
6 from entering the river. However, the fate of approximately 5 Ci of Sr-90 in the soil (aquifer sediments)
7 in the strip of land adjacent to the river is not well understood. The ability of any of the selected
8 technologies to remove the Sr-90 from the aquifer sediments adjacent to the river is unknown. As
9 detailed in Section 7.3.1.2, it is the persistent Sr-90 concentrations in this area that will cause long
10 restoration time frames for protection of the river even if the movement of contaminated groundwater to
11 the river is significantly reduced. Further evaluation of these technologies and their capabilities in this
12 area may be warranted.

13 The lack of information on technologies and receptors may be deemed by the regulatory agencies, the
14 DOE, and the public to be of critical importance to the determination of a final remedy for the 100-NR-2
15 OU. Because of this, an interim action may be necessary in order to provide adequate time for
16 investigations designed to support the selection of a final remedy. The length of the interim action will
17 depend upon the type and scope of interim investigations needed. However, it is anticipated that an
18 interim action would be planned and executed for approximately a 5-year period. At the conclusion of
19 this period, the need to continue the interim action would be evaluated.

20 **1.1.15 Remedial Action Objective for a Groundwater Interim Action**

21 No alternative has been identified that can remediate the groundwater or protect the river in less than 270
22 years. The purpose for an interim action at this OU would be to:

- 23 • Prevent exposure to contaminated groundwater
- 24 • Provide protection of the river by limiting the Sr-90 movement to the river
- 25 • Obtain information to allow selection of a final remedial action
- 26 • Take action consistent with the likely final remedies.

27 Remedial alternatives would be chosen that would act in concert with these objectives and be capable of
28 providing further information for use in making a final alternative determination. Because of the
29 uncertainties associated with ecological risk in the area along the river, and in the river bottom substrate,
30 an alternative that controls the movement of Sr-90 to the groundwater-river interface would be an added
31 objective of the interim action.

32 **1.1.16 Remedial Technology Descriptions for an Interim Action**

33 Viable remedial alternatives to achieve the interim remedial action objective should provide the most
34 efficient use of budgetary resources and be consistent with any potential final remedy. It is evident using
35 this basis that none of the final action alternatives presented in Section 7.3 that include long-term physical
36 barriers would be appropriate for an interim action. Construction costs for these barriers are estimated at
37 \$8,200,000 for a permeable barrier (Alternative 3), \$16,500,000 for a cryogenic barrier (Alternative 6),
38 and \$8,600,000 for a soil flush system that incorporates a sheet pile barrier (Alternative 7). The soil flush
39 system associated with Alternative 7 is considered to be too speculative and costly at this time to be
40 considered for an interim use. The physical barriers could potentially preclude the implementation of
41 final remedies that do not incorporate the chosen barrier in the final action, or conversely would require
42 removal costs to implement a different final remedy. Therefore, all alternatives associated with these
43 physical barriers have been screened from consideration as viable interim actions.

44 The objectives of the interim action could be met by implementing hydraulic controls using a
45 pump-and-treat system such as described in Alternative 4, or just by implementing the hydraulic control
46 portion of such a system. Since this is for an interim action, the full system described as Alternative 4

1 would not be needed. The existing N-Springs ERA (as modified to optimize costs) could be used to
2 fulfill the interim action objectives, operated as either a hydraulic control or a pump-and-treat operation.

3 The remedial alternatives that would remain as possible interim actions are: No-Action; Institutional
4 Controls; Hydraulic Controls; and, Pump and Treat. These alternatives are compared below against
5 applicable interim action CERCLA criteria. This comparison has been performed for the purpose of
6 supporting the selection of a remedial alternative should an interim action be recommended.

7 **1.4.1.2 No-Action and Institutional Controls**

8 Descriptions of the technologies included in these alternatives are contained in DOE/RL-95-111, Rev. 0,
9 Sections 5.4.1 and 5.4.2, respectively. Components of the Institutional Controls Alternative specific to
10 Sr-90 would apply during an interim action.

11 **1.4.1.3 Pump-and-Treat Alternative**

12 A full description of the pump-and-treat system and operating plan is described in (DOE-RL 1997). This
13 system would consist of four extraction wells, an ion exchange treatment skid, two injection wells, and
14 plant equipment such as piping, electrical equipment, and instrumentation. The extraction well network
15 would include wells N-75, N-103A, N-105A, N-106A (although well N-105A is not being used), located
16 downgradient of the 1301-N Crib. The pump-and-treat system would be operated continuously at a
17 nominal rate of 228 L/min (60 gal/min) with an average removal of 90 percent for the volume of water
18 treated over a given period. Water from the extraction wells would be pumped to a large influent tank
19 located at the treatment facility. The influent tank acts as a surge tank and provides feed water to the
20 treatment system.

21 The four ion exchange columns would each contain 1.4 m³ (50 ft³) of clinoptilolite, a natural zeolite.
22 Contaminated water would be pumped from the influent tank through the four clino-containing ion
23 exchange columns, where the Sr-90 would be removed from the water. The clino would be changed out
24 on a cycle duration that results in an average removal rate greater than or equal to 90 percent. The treated
25 water would be discharged into a large effluent tank. The effluent tank acts as a surge tank and provides
26 feed water to the injection well network.

27 The injection well network would include wells N-29 and N-104A, which are located upgradient of the
28 1301-N Crib. The processed water would be injected into both wells.

29 **1.4.1.4 Hydraulic Controls Alternative**

30 The Hydraulic Controls Alternative would consist of the same extraction and injection systems as in the
31 Pump-and-Treat Alternative described above. The flow of contaminated liquid would bypass the
32 treatment system and be injected without treatment.

33 **1.1.17 Detailed Analysis of Remedial Alternatives for Groundwater Interim Action**

34 Alternatives applicable to an interim action are compared against the CERCLA criteria described in
35 DOE/RL-95-111, Rev. 0, Section 6.0, which for the most part would apply to an interim action.
36 However, the long-term effectiveness criterion would not be applicable to an interim action, and the costs
37 presented in DOE/RL-95-111, Rev. 0, Section 6.0 would not be applicable for the interim period. Interim
38 costs are presented in Table 7.10.

39 **1.4.1.5 No-Action Alternative**

40 The No-Action Alternative (Alternative 1) discussed in DOE/RL-95-111, Rev. 0, Section 6.3.2.1 is
41 retained for interim action as a baseline for comparison. This alternative is, however, not realistic since
42 DOE is maintaining Institutional Controls in this area in connection with other activities. No costs are
43 associated with the No-Action Alternative.

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1 **1.4.1.6 Institutional Controls Alternative**

2 The Institutional Controls Alternative (Alternative 2) is discussed in DOE/RL-95-111, Rev. 0,
3 Section 6.3.2.2. The detailed analysis of CERCLA criteria for this alternative as it relates to Sr-90 final
4 remediation would be applicable to an interim action as well, with the following exceptions: (1) the
5 NEPA values define irreversible and irretrievable commitments for the long-term action, which would not
6 be applicable in the short term; (2) impacts on Native American access to cultural resources would not be
7 applicable in the short term; and (3) no additional costs would be associated with the Institutional
8 Controls Interim Alternative because DOE would maintain its present system of site controls during the
9 interim period. Other facilities and circumstances require institutional controls to continue; therefore,
10 additional costs need not be considered for the interim action alternative.

11 **1.4.1.7 Hydraulic Controls Alternative**

12 A hydraulic controls system is discussed in DOE/RL-95-111, Rev. 0, Section 6.3.2.4 as a river protection
13 technology within Alternative 4. The detailed analysis of CERCLA criteria relative to Sr-90 remediation
14 that is presented in DOE/RL-95-111, Rev. 0, Section 6.3.2.4 would be applicable to an interim action,
15 with the following exceptions: (1) the NEPA values define irreversible and irretrievable commitments for
16 the long-term action, and this would not be applicable in the short term; (2) impacts on Native American
17 access to cultural resources would not be applicable in the short term; and (3) a cost-effectiveness study
18 (DOE-RL 1997) of operating the ERA pump-and-treat system at various treatment levels was recently
19 completed. This study noted that no capital cost would be associated with operating this system since it is
20 already in place. A cost analysis (Permit Attachment 47, Appendix G) based on that study shows that the
21 hydraulic control system could operate at \$261,900 per year. This cost includes an expanded well
22 monitoring system but no treatment costs.

23 **1.4.1.8 Pump-and-Treat Alternative**

24 A pump-and-treat system is discussed in DOE/RL-95-111, Rev. 0, Section 6.3.2.4 as a groundwater
25 remediation technology within Alternative 4. The detailed analysis of CERCLA criteria relative to Sr-90
26 remediation that is presented in that section would be applicable to an interim action, with the following
27 exceptions: (1) the NEPA values define irreversible and irretrievable commitments for the long-term
28 action, which would not be applicable in the short term; (2) impacts on Native American access to
29 cultural resources would not be applicable in the short term; and (3) a cost-effectiveness study
30 (DOE/RL-1997) of operating the ERA pump-and-treat system at various treatment levels was recently
31 completed. This study noted that no capital cost would be associated with operating either system since
32 the systems are already in place. A cost analysis (Permit Attachment 47, Appendix G) based on that
33 study shows that the pump-and-treat system could operate at \$329,100 per year. This cost includes a
34 reduced well monitoring system and treatment costs.

35 **1.1.18 Comparative Analysis of Remedial Alternatives for Groundwater Interim Action**

36 The following information provides a comparison of the four interim action alternatives utilizing
37 applicable CERCLA criteria. A discussion of how these alternatives compare for final remedy purposes
38 is included in Sections 7.3.1 through 7.3.6. As stated in Section 7.1, the overall protection and ARAR
39 compliance criteria have not been included in this comparative analysis because all alternatives retained
40 (excluding the No-Action Alternative) meet these threshold criteria except for discharge limits for the
41 discharge of groundwater MCLs, which would not be met. This, however, is an interim action. State and
42 community acceptance will not be evaluated until after the proposed plan has been issued; therefore, they
43 also are not part of this comparative analysis.

44 **1.4.1.9 Long-Term Effectiveness and Permanence**

45 This criterion would not apply to interim action.

1 **1.4.1.10 Reduction of Toxicity, Mobility, or Volume through Treatment**

2 Only the Pump-and-Treat Alternative would reduce Sr-90 mass in the groundwater through treatment.
3 However, this reduction is not significant compared to what would occur by natural attenuation, or by
4 implementing one of the other alternatives. The Hydraulic Controls and Pump-and-Treat Alternatives
5 would significantly reduce the flux of Sr-90 towards the river, thus reducing the mobility of the major
6 contaminant in the 100-N Area. None of the alternatives would provide for a shorter restoration time
7 frame because none would remediate the groundwater or protect the river at the conclusion of the interim
8 measure.

9 **1.4.1.11 Short-term Effectiveness**

10 The Pump-and-Treat and Hydraulic Control Alternatives are already in place as a result of the N-Springs
11 ERA (DOE-RL 1996g, 1997). Therefore, short-term impacts from these alternatives would be small and
12 associated primarily with worker risk from continued operation of these systems. Because pump-and-
13 treat contains two operating systems, the hydraulic control system and the ion exchange treatment system,
14 it would have a slightly higher potential for short-term worker risk during O&M than the Hydraulic
15 Control Alternative. However, the short-term impacts would not be significantly different from the other
16 interim action alternatives. Only minor, if any, short-term physical, biological, or cultural impacts would
17 result from any of the alternatives.

18 **1.4.1.12 Implementability**

19 As a short-term action, all four of the alternatives would be considered technically and administratively
20 feasible. Implementability would not be significantly different for any of the alternatives. No action
21 would be the easiest alternative to implement; however, implementation of this alternative would not be
22 viable because the DOE will continue to maintain restrictions and controls over the 100-N Area
23 groundwater for purposes other than 100-NR-2 remediation. Institutional controls are already in place as
24 part of the DOE operation of the Hanford Site. Hydraulic control implementation, required for both the
25 Pump-and-Treat and Hydraulic Controls Alternatives, would be less implementable than the No-Action or
26 Institutional Controls Alternatives due to the continued operation of a complicated hydraulic control
27 system that could be subject to breakdown. Finally, because pump and treat contains another operating
28 system, it would be slightly less implementable compared to hydraulic controls.

29 **1.4.1.13 Cost**

30 The detailed analysis in Section 7.4.4 showed that there were no additional costs associated with the
31 No-Action and Institutional Controls Alternatives, because these interim action alternatives would not
32 require actions beyond what is currently in place. A comparative cost analysis (Table 7-10) for a 5-year
33 period shows that Hydraulic Controls, at a Present Worth cost of \$1,153,109 is the second lowest cost
34 alternative, after the No-Action and Institutional Controls Alternatives. The Pump-and-Treat Alternative
35 is the most expensive alternative, at a Present Worth cost of \$1,448,981.

36 **1.4.1.14 NEPA Values**

37 None of the alternatives would require construction of new systems. Impacts to wildlife from
38 construction noise, and disturbance of the land area for construction of well systems, would therefore not
39 occur from any alternative. Ecological, cultural, and natural resource reviews would not be required for
40 any alternative. Impacts to aquatic resources are not anticipated to be significantly different for any of the
41 four interim actions, because decreases in river-bottom and shoreline sediment concentrations during the
42 interim period would not be appreciably different with any of the alternatives. Restrictions on the use of
43 groundwater and river water in the vicinity of the 100-N Area would remain in the short-term regardless
44 of which interim alternative is selected, due to continued DOE control over the Hanford Site in the time
45 frame of the interim action.

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1 **Table 1.1. Applicable Remedial Alternatives for Source Waste Sites Assuming a Rural Residential**
2 **Exposure Scenario.**

Waste Group	No Action	Remove/ Dispose	In Situ Bioremediation
Radioactive	X	X	
Petroleum	X	X	X ^a
Inorganic	X	X	
Burn Pits	X	X	
Solid Waste	X	X	

^a This alternative is only applicable to 2 out of 22 sites within the petroleum waste group.

3 **Table 1.2. Applicable Remedial Alternatives for Source Waste Sites Assuming a Modified CRCIA**
4 **Ranger/Industrial Exposure Scenario**

Waste Group	No Action	Remove/Dispose	In Situ Bioremediation	Containment	Solidification
Radioactive	X	X		X ^a	X ^b
Petroleum	X	X	X ^c		
Inorganic	X	X			
Burn Pits	X	X			
Solid Waste	X	X			

^a This alternative is only applicable to 16 out of 37 sites within the radioactive waste group.

^b This alternative is only applicable to 20 out of 37 sites within the radioactive waste group.

^c This alternative is only applicable to 2 out of 22 sites within the petroleum waste group.

5 **Table 1.3. Cost Comparison of Remedial Action Alternatives for Deep Petroleum Source Sites^a**

6 (Applicable to both the Rural-Residential and Modified CRCIA Ranger/Industrial Exposure Scenarios)

Site	Remove/Dispose	In Situ Bioremediation	Percent Difference from Remove/ Dispose
UPR-100-N-17	\$2,409,203	\$ 903,509	
UPR-100-N-42	\$2,842,571	\$ 910,025	
Total Cost	\$5,251,774	\$1,813,534	-65%

^a Costs do not include a 3 percent design cost and a 3 percent design data collection cost.
UPR = unplanned release

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1 **Table 1.4. Cost Comparison of Remedial Action Alternatives for Near-Surface Petroleum Source**
2 **Sites^a**

3 (Applicable to both the Rural-Residential and Modified CRCIA/Ranger Industrial Exposure Scenarios)

Site	Remove/Dispose	Remove/Ex Situ Bioremediation/Dispose	Percent Difference from Remove/Dispose
UPR-100-N-18	\$105,000	\$107,994	
UPR-100-N-19	\$105,944	\$112,486	
UPR-100-N-20	\$102,056	\$105,660	
UPR-100-N-21	\$97,168	\$100,162	
UPR-100-N-22	\$105,092	\$108,696	
UPR-100-N-23	\$103,593	\$104,720	
UPR-100-N-24	\$107,499	\$121,304	
UPR-100-N-36	\$96,816	\$97,408	
UPR-100-N-43	\$106,574	\$116,719	
100-N-3	\$254,529	\$329,895	
100-N-12	\$93,743	\$94,334	
100-N-35	\$98,242	\$99,369	
100-N-36	\$94,724	\$98,254	
124-N-2	\$149,807	\$212,349	
Total Cost	\$1,620,787	\$1,809,350	+12

^a Costs do not include a 3 percent design cost and a 3 percent design data collection cost.
UPR = unplanned release

4 **Table 1.5. Present Worth Cost Comparison of Remedial Alternatives for Source Waste Sites for the**
5 **Rural-Residential Exposure Scenario**

Remedial Alternative	Number of Sites ^{a, b}	Remove/Dispose	Remove/Ex Situ Bioremediation/Dispose	In Situ Bioremediation	Percent Difference from Remove/ Dispose
Remove/Dispose	80	\$52,030,513	N/A	N/A	NA
Remove/Dispose	63	\$50,409,726	\$50,409,726		
Remove/Ex Situ Bioremediation/Dispose	17	\$ 1,620,787	\$ 1,809,350		+12
Cost	80	\$52,030,513	\$52,219,056		~ 0
Remove/Dispose	78	\$46,777,739		\$46,777,739	
In Situ Bioremediation ^b	2	\$ 5,251,774	N/A	\$ 1,813,350	-65
Cost	80	\$52,030,513		\$48,592,089	- 7

^a There are four sites (100-N-28, 116-N-4, 118-N-1, UPR-100-N-35) where all of the waste is below 4.6 m (15 ft), and these sites may not be remediated under this scenario. See DOE/RL-95-111, Rev. 0, Appendix B for information regarding excavation depths.

^b There are five sites (100-N-46, 100-N-50, 100-N-51a, 100-N-51b, and 100-N-65) for which costs or additional costs will be established during design.

^c The cost shown in this table does not include a 3 percent design cost and a 3 percent cost for collecting design data in the field.

N/A = not applicable

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Table 1.6. Costs for Source Units

Site Name	Remove/Dispose	Capping	In Situ Solidification
<i>CAP I-1</i>			
UPR-100-N-10	\$95,391	\$653,884	\$157,016
UPR-100-N-39	\$99,297	\$3,767,236	\$415,600
Subtotal	\$194,688	\$4,421,120	\$572,616
<i>CAP I-2</i>			
UPR-100-N-29	\$100,630	\$41,563	\$158,467
UPR-100-N-30	\$112,776	\$4,086,761	\$349,849
UPR-100-N-32	\$101,908	\$389,430	\$173,568
Subtotal	\$315,314	\$4,517,754	\$681,884
<i>CAP 4-1</i>			
UPR-100-N-4	\$97,464	\$83,646	\$192,295
UPR-100-N-5	\$218,961		\$651,238
UPR-100-N-6	\$104,056	\$190,527	\$217,955
UPR-100-N-8	\$95,391	\$4,647	\$157,016
UPR-100-N-25	\$97,779	\$106,881	\$202,532
100-N-26	\$101,593	\$23,235	\$163,047
124-N-4	\$766,864	\$38,909,260	\$1,388,214
Subtotal	\$1,482,108	\$46,469,916	\$2,972,297
<i>CAP 4-2</i>			
UPR-100-N-9	\$104,307	\$4,672,424	\$345,617
UPR-100-N-14	\$95,409	\$82,740	\$158,496
Subtotal	\$199,716	\$4,755,164	\$504,113
<i>CAP 4-3</i>			
UPR-100-N-13	\$88,873	\$749,331	\$181,321
UPR-100-N-26	\$99,908	\$3,674,112	\$252,221
Subtotal	\$188,781	\$4,423,443	\$433,542
<i>Misc In Situ Solidification</i>			
UPR-100-N-1	\$150,214	N/A	\$386,077
UPR-100-N-11	\$95,835	N/A	\$345,010
100-N-13	\$98,242	N/A	\$340,414
100-N-14	\$98,242	N/A	\$340,414
Subtotal	\$442,533	N/A	\$1,411,915
Total for Capping and Remove/ Dispose	\$2,380,607	\$64,587,397	
Total for In Situ Solidification and Remove/Dispose	\$2,823,140	N/A	\$6,576,367

^a Costs based on the Modified CRCIA Ranger/Industrial Exposure Scenario.
NA = not applicable

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1 **Table 1.7. Present Worth Cost Comparison of Remedial Alternatives for Source Waste Sites for the**
2 **Modified CRCIA Ranger/Industrial Exposure Scenario ^a**

Remedial Alternative	Number of Sites ^{b,c}	Remove/ Dispose	Remove/ Ex Situ Bioremediation/ Dispose	In Situ Bioremediation	Containment	In Situ Solidification	Percent Difference from Remove/ Dispose
Remove/Dispose	80	\$49,896,037					
Remove/Dispose	63	\$48,275,250	\$48,275,250	N/A	N/A	N/A	
Remove/Ex Situ Bioremediation/ Dispose	17	\$ 1,620,787	\$ 1,809,350	N/A	N/A	N/A	+12
Cost	80	\$49,896,037	\$50,084,600				0
Remove/Dispose	78	\$44,644,263	N/A	\$44,644,263	N/A	N/A	
In Situ Bioremediation	2	\$ 5,251,774	N/A	\$ 1,813,350	N/A	N/A	-65
Cost	80	\$49,896,037		\$46,457,613			-7
Remove/Dispose	64	\$47,515,430	N/A	N/A	\$ 47,515,430	N/A	
Containment	16	\$2,380,607	N/A	N/A	\$64,587,397	N/A	+2703
Cost	80	\$49,896,037			\$112,102,827		+ 125
Remove/Dispose	60	\$46,820,831	N/A	N/A	N/A	\$46,820,831	
In Situ Solidification	20	\$3,075,206	N/A	N/A	N/A	\$6,576,367	+114
Cost	80	\$49,896,037				\$53,397,198	+7

^a The cost shown in this table does not include a 3 percent design cost and a 3 percent cost for collecting design data in the field.

^b There are five sites for which costs or additional costs will be established during design.

^c There are eleven sites for which all of the waste is below 3 m (10 ft), and these sites may not be remediated under this scenario.

3 **Table 1.8. Remedial Alternatives for Groundwater Contamination at the 100-N Area**

No.	Alternative Title	River Protection Technology		Aquifer Cleanup Technology	
		Protection of the River from Tritium	Protection of the River from Strontium	Reduce Strontium-90 Concentration/ Activity in the Aquifer ^a	Reduce Concentrations of Other Contaminants in the Aquifer ^b
1	No Action	No Action	No Action	No Action	No Action
2	Institutional Controls	Institutional Controls	Institutional Controls	Institutional Controls	Institutional Controls
3	Permeable Barrier for River Protection	Institutional Controls	Permeable Barrier Wall	Institutional Controls	Institutional Controls
4	Hydraulic Controls for River Protection and Pump and Treat for Strontium in the Aquifer	Institutional Controls	Hydraulic Control (270 years)	Pump and Treat	Institutional Controls
5	Hydraulic Controls for River Protection and Pump and Treat for Aquifer Remediation	Hydraulic Control (15 years)	Hydraulic Control (270 years)	Pump and Treat	Pump and Treat
6	Cryogenic Barrier for River Protection and Pump and Treat for Aquifer Remediation	Institutional Controls	Impermeable Barrier Wall (cryogenic wall)	Pump and Treat	Pump and Treat
7	Sheet Pile Barrier for River Protection and Soil Flushing/Pump and Treat for Aquifer Remediation	Impermeable Barrier Wall (with hydraulic control for tritium)	Impermeable Barrier Wall (sheet pile wall with pre-excavation)	Soil Flush System	Pump and Treat

^a Strontium-90 remediated by removing strontium from the aquifer (concentration) and by providing time for natural radioactive decay (activity).

^b Other contaminants include nitrate, sulfate, hexavalent chromium VI, TPH, and manganese.

1 **Table 1.9. Cost of Remedial Alternatives for Groundwater**

No.	Remedial Alternatives	Initial Capital Cost (\$)	Present Worth of Future Costs (\$)	Total Present Worth Cost (\$)
1	No Action	0	0	0
2	Institutional Controls	63,558	699,468	762,826
3	Permeable Barrier for River Protection	8,240,697	1,021,528	9,262,225
4	Hydraulic Controls for River Protection and Pump and Treat for Strontium in the Aquifer	1,754,609	12,491,105	14,245,714
5	Hydraulic Controls for River Protection and Pump and Treat for Aquifer Remediation	4,580,204	34,585,401	39,165,605
6	Cryogenic Barrier for River Protection and Pump and Treat for Aquifer Remediation	20,389,389	36,269,137	56,658,526
7 ^a	Sheet Pile Barrier for River Protection and Soil Flushing/ Pump and Treat for Aquifer Remediation	22,416,808	114,113,817	136,530,625

^a This alternative is in the development and evaluation stage; therefore, a reliable cost estimate cannot be made.

2 **Table 1.10. Comparative Cost Summary of the Interim Groundwater Remedial Alternatives**

Alternative	Capital Cost (\$)	One Year Operating Cost (\$)	Present Worth Cost (\$)
No Action	0	0	0
Institutional Controls	0	0	0
Hydraulic Controls	0	\$261,900	\$1,153,109
Pump and Treat	0	\$329,100	\$1,448,981

3

1	Chapter 2.0	Recommended Corrective Measures for 100-NR-2 Operable Units	
2	2.0	RECOMMENDED CORRECTIVE MEASURES FOR 100-NR-2 OPERABLE UNIT	2.1
3	2.1	RCRA CORRECTIVE ACTION PERFORMANCE STANDARDS	2.1
4	2.2	CORRECTIVE MEASURE FOR THE 100-NR-2 OPERABLE UNIT	2.3
5	2.2.1	Recommended Action and Justification	2.3
6	2.2.2	Cleanup Standards for the 100-NR-2 Operable Unit.....	2.4
7	2.2.3	Cost	2.4
8	2.2.4	Schedule.....	2.4
9	2.2.5	Training.....	2.4
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1 **2.0 RECOMMENDED CORRECTIVE MEASURES FOR 100-NR-2 OPERABLE UNIT**

2 According to EPA guidance, a RCRA corrective measures study should identify the recommended
3 corrective measure. This section is included for consistency with EPA RCRA guidance, and the
4 recommended corrective measures presented in this section correspond to the preferred remedial
5 alternatives that will be identified in the integrated CERCLA Proposed Plan and RCRA Permit
6 Modification proposal for the 100-NR-1 and 100-NR-2 Operable Units (OUs). The preferred alternative
7 that will be presented in the Proposed Plan is only a preliminary recommendation, and changes to the
8 preferred alternative, or a change from the preferred alternative to another alternative, may be made based
9 on public comment. The recommended corrective measures presented in this section will be revised, if
10 necessary, to reflect the remedy eventually selected by the CERCLA ROD.

11 In addition to identifying the recommended corrective measure, the RCRA process requires that the
12 specific permit conditions associated with the recommendation be identified. This section includes
13 detailed information to be referenced for purposes of establishing RCRA permit conditions. If, as a result
14 of public comment, the preferred alternative is changed, then the permit conditions and information
15 presented in this section will be modified accordingly.

16 The Tri-Party Agreement defines the 100-NR-1 and 100-NR-2 OUs as RCRA past-practice sites. RCRA
17 corrective action authority applies to releases of dangerous¹ waste and dangerous constituents including
18 releases from solid waste management units and to releases of mixed waste (mixtures of hazardous waste
19 and radiological contaminants), but not to waste that only contains radiological contaminants. Since
20 many of the waste sites in the operable units contain radiological contaminants, and because they are in
21 the 100 Area, which is listed on the NPL, the adequacy of any action taken under another regulatory
22 authority will be evaluated against CERCLA program criteria. The recommended RCRA corrective
23 measures² that are discussed in this section have been developed to satisfy requirements for both RCRA
24 corrective action and CERCLA remedial action. By applying CERCLA authority concurrently with
25 RCRA corrective action requirements through an integrated plan, all regulatory and environmental
26 obligations at the 100-NR-1 and 100-NR-2 OUs can be met as effectively and efficiently as possible.
27 Also, by applying CERCLA authority jointly with that of RCRA, additional options for disposal of
28 corrective action and remedial action wastes at the ERDF are possible. By allowing flexibility in final
29 disposal options, disposal costs can be minimized while still being protective of human health and the
30 environment.

31 The following discussion explains RCRA corrective action performance standards, which must be met by
32 the recommended corrective measures.

33 **2.1 RCRA CORRECTIVE ACTION PERFORMANCE STANDARDS**

34 The RCRA corrective action performance standards found at WAC 173-303-646(2) state that the
35 corrective measure:

- 36 1. *Shall protect human health and the environment from all releases of dangerous wastes and*
37 *dangerous constituents, including releases from all solid waste management units at the facility.* For
38 purposes of corrective action at the 100-NR-1 and 100-NR-2 Operable Units, protection is generally
39 determined as follows:

¹ RCRA authority with respect to hazardous waste management and corrective action has been delegated to the State of Washington. The State of Washington has published regulations for this authority at WAC 173-303, "Dangerous Waste Regulations." The State terms "dangerous waste" and "dangerous constituents" are generally equivalent to the RCRA terms "hazardous waste" and "hazardous constituents."

² RCRA corrective measures are essentially equivalent to CERCLA remedial actions.

- 1 a. Human health³ will be protected by preventing exposure to contaminants above unacceptable
2 levels (i.e., MTCA B with a residential land-use scenario for soil sites).
- 3 b. Protection of the Columbia River will be enhanced by removing contamination from the source
4 sites and by utilizing the existing pump-and-treat system (via hydraulic controls) to reduce
5 discharges of contaminated groundwater.
- 6 c. Ecological resources will be protected by minimizing impacts resulting from corrective measures,
7 by cleaning up source sites (except the shoreline site) to levels that are protective of human
8 health, and by continuing the existing pump-and-treat operations to reduce discharges of
9 contaminated groundwater to the river.
- 10 d. Cultural resources will be protected by minimizing impacts resulting from corrective measures.
- 11 A discussion of how these performance standards will be achieved is provided in Permit
12 Sections 9.2 and 9.3.

- 13 2. *Is required regardless of the time at which waste was managed at the facility or placed in such units,*
14 *and regardless of whether such facilities or units were intended for the management of solid or*
15 *dangerous waste;*

16 *The 100 Area was evaluated to identify sites where waste was placed or handled. The results of this*
17 *investigation are provided in a variety of documents listed in DOE/RL-95-111, Rev. 0, Section 2.2.*
18 *Based on three principle resources (i.e., 100 Area Technical Baseline Report, RCRA Facility*
19 *Investigation/Corrective Measure Study Work Plan, and WIDS), DOE/RL-95-111, Rev. 0 identifies*
20 *114 potentially contaminated source sites in the 100-NR-1 Operable Unit. Thirty three of these have*
21 *been eliminated from further consideration in the evaluations of alternatives because either they were*
22 *never contaminated, are not currently contaminated, or they fall under other regulatory jurisdictions*
23 *and are not subject to RCRA regulations. The remaining 81 potentially contaminated waste sites*
24 *would be subject to RCRA corrective measures because dangerous constituents were handled at and*
25 *potentially released from the sites. Corrective measures recommended for the various categories of*
26 *waste sites are described in Section 9.2.1 below.*

- 27 3. *Must be implemented by the owner/operator beyond the facility property boundary, where necessary*
28 *to protect human health and the environment.*

29 *The recommended corrective measures are interim actions that address contaminated soils and*
30 *groundwater within the 100-NR-1 and 100-NR-2 Operable Units. There have been releases of*
31 *dangerous constituents to locations beyond the boundaries of the areas addressed by*
32 *DOE/RL-95-111, Rev. 0 and the DOE is undertaking studies of the impacts of these releases and how*
33 *they will need to be addressed in final actions for the Hanford Site. Although the recommended*
34 *corrective measures will reduce the potential for future off site releases, this performance standard*
35 *will be addressed during final remediation of the Hanford Site as discussed in Section 9.1 above.*

36 In addition to the performance standards cited in the WAC, the following also applies:

³ It is assumed that protection of human health will also result in the protection of various ecological receptors (i.e., plants and animals) that could come into contact with the potentially contaminated sites as discussed in Section 4.3. It is also a basic assumption in recommendations for corrective measures that they will not preclude any future land use.

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- 1 4. Corrective action must be conducted in compliance with training requirements established in
2 29 CFR 1910.120(e) and Permit Condition II.C.2.

3 *Training to be implemented to meet this requirement is described in Section 9.2.5 below.*

4 **2.2 CORRECTIVE MEASURE FOR THE 100-NR-2 OPERABLE UNIT**

5 The 100-NR-2 OU contains the contaminated groundwater in the aquifer underlying the 100-NR-1 OU.
6 Sr-90 is the contaminant of greatest concern in the groundwater because, without remediation, it renders
7 the groundwater unusable for nearly 300 years and presents a potential threat to both human health and
8 environment as it mixes with the Columbia River at the 100-N Springs area. Besides Sr-90, the
9 groundwater currently contains tritium, nitrate, sulfate, iron, chromium, manganese, and TPH above
10 groundwater and/or river protection standards. Groundwater is migrating toward and has the potential of
11 discharging into the Columbia River because of the natural water table gradient. The corrective action
12 taken under the existing Expedited Response Action Memorandum (Ecology and EPA, 1994) has reduced
13 SR-90 contamination and flow of discharges to the river. The riverbed and riverbank seeps that discharge
14 contaminated groundwater are known as the N-Springs. The following is a discussion of the
15 recommended interim corrective measure for the 100-NR-2 OU.

16 **2.2.1 Recommended Action and Justification**

17 The capability of a technology to achieve groundwater remediation and river protection, and the
18 identification of aquatic or riparian resources that may be impacted by Sr-90 concentrations, cannot be
19 determined at this time. This information would be a prerequisite to determining a final remedy.
20 Therefore, as additional information is collected on the groundwater and potential impacts and the
21 effectiveness of new remediation technologies are evaluated, it is recommended that an interim corrective
22 measure be pursued. The interim measure should be able to prevent exposure to contaminated
23 groundwater, provide protection of the river by limiting the Sr-90 movement to the river, result in
24 information that would allow for the selection of a final remedy, and be consistent with the likely final
25 remedy.

26 The recommended interim corrective measure for the 100-NR-2 OU is composed of the following
27 elements:

- 28 • Provide control of Sr-90 discharges to the Columbia River through the operations of the existing
29 pump-and-treat system, which is being operated under the action memorandum, i.e., operation of the
30 pump-and-treat to attain an average reduction of 90% of the Sr-90 concentration in the extracted
31 groundwater.
- 32 • Propose additional actions if, during the initial 5-year period, information indicates that such
33 measures would be necessary to protect human health and the environment, or if the pump-and-treat
34 system is shown to have no beneficial effect on discharges to the river.
- 35 • Continue operation of the pump-and-treat system after the initial 5-year period if the pump-and-treat
36 system is shown to have had positive impact on the Sr-90 discharges to the river.
- 37 • Remediate the floating petroleum hydrocarbons that have been observed in some 100-N Area wells
38 using a discriminating intake system installed directly into the wells. Purge the recovered product
39 into an onsite tank for separation from water. Recycle quantities of cost-effective free product, and
40 transport nonreclaimable waste to an approved facility for disposal.
- 41 • Evaluate Sr-90 remediation technologies excluding the pump-and-treat system, which is believed to
42 be ineffective as a sole remediation technology in the long term. (Pump-and-treat operations as a
43 component of a larger alternative would not be excluded from the evaluation.)

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- 1 • Continue to monitor the network of existing wells for all contaminants of concern during the interim
2 period. The objectives of the well monitoring program should be to assess the performance of the
3 chosen interim action and other technologies, help define the extent and nature of the groundwater
4 plume, and help define the nature and extent of plumes that may be associated with other COCs.

5 This recommendation would be protective of human health (performance standard 1.a) by preventing
6 exposure to contaminants through continued use of access controls and use restrictions. The
7 recommended interim measures would be partially protective of the environment (performance
8 standard 1.b) by controlling the flux of Sr-90 to the river. However, since interim actions are not intended
9 to meet final action ARARs, drinking water and ambient water quality standards would not be ARARs for
10 this interim measure. Performance standards that are in place at the time the final remedy is selected will
11 be addressed. Also, since the pump and treat system is already in operation, this recommended interim
12 measure would have no additional impacts to ecological or cultural resources (performance standards 1.c
13 and 1.d).

14 Additionally, the existing pump-and-treat system is operating within the performance standards
15 established by the action memorandum and a DOE letter clarifying the N Springs expedited response
16 action cleanup plan and modification of performance monitoring for N Springs Pump and Treat,
17 (Olson, 1997). The requirement is the pump-and-treat system will operate on a 50-day treatment cycle
18 while maintaining the SR-90 removal rate of 90%. This requirement also provides a degree of protection
19 to the environment by reducing the SR-90 concentration to the river.

20 Performance standard 2 is being met with these recommended interim corrective measures because the
21 contaminated groundwater in 100-NR-2 is being addressed in the interim with the intent of gathering
22 information needed for final remedy selection.

23 Performance standard 3 pertaining to offsite releases will be addressed during final remediation of the
24 Hanford Site as discussed in Section 9.1.

25 Performance standard 4 pertaining to training is discussed in Section 9.3.5.

26 **2.2.2 Cleanup Standards for the 100-NR-2 Operable Unit**

27 As stated above, interim measures are not intended to meet ARARs for final cleanup, although it is
28 desirable that the interim measure move toward ARARs that would be applicable to the final remedy.
29 The groundwater and river protection standard for Sr-90 is 8 pCi/L based on the drinking water standard.
30 Other standards that will need to be addressed by the final remedy and the COCs are listed in
31 DOE/RL-95-111, Rev. 0, Table 4-9.

32 **2.2.3 Cost**

33 The annual operating costs for the pump-and-treat system are estimated at \$329,100. Since the pump-
34 and-treat system is already established, no additional capital costs would be required. The present worth
35 of the system is \$1.45 million. Detailed cost analyses for all the alternatives are contained in Permit
36 Attachment 47, Chapter 7.0.

37 **2.2.4 Schedule**

38 Operation of the existing pump-and-treat system will continue.

39 **2.2.5 Training**

40 Required training for the 100-NR-2 OU is described in Section 9.2.50.