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**OPERATING UNIT 4 UNIT-SPECIFIC CONDITIONS
242-A EVAPORATOR**

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1 **OPERATING UNIT 4 UNIT-SPECIFIC CONDITIONS**
2 **242-A EVAPORATOR**

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4 **UNIT DESCRIPTION**

5 The 242-A Evaporator is a mixed waste treatment and storage unit consisting of a conventional
6 forced-circulation, vacuum evaporation system to concentrate mixed-waste solutions located in the
7 200 East Area.

8 This document sets forth the operating conditions for the 242-A Evaporator.

9 **III.4.A COMPLIANCE WITH UNIT SPECIFIC PERMIT CONDITIONS**

10 The Permittees shall comply with all requirements set forth in the Hanford Facility Resource
11 Conservation and Recovery Act (RCRA) Permit (Permit) as specified in Permit Attachment 9, Permit
12 Applicability Matrix, including all approved modifications. All chapters, subsections, figures, tables, and
13 appendices included in the following unit-specific Permit Conditions are enforceable in their entirety.

14 In the event that the Part III-Unit-Specific Conditions for Operating Unit 4, 242-A Evaporator conflict
15 with the Part I-Standard Conditions and/or Part II-General Facility Conditions of the Permit, the unit-
16 specific conditions for Operating Unit 4, 242-A Evaporator prevail.

17 **CHAPTERS SPECIFIC TO OPERATING UNIT GROUP 4:**

- 18 Chapter 1.0 Part A Form, dated March 31, 2014
- 19 Chapter 3.0 Waste Analysis Plan, dated March 31, 2014
- 20 Chapter 4.0 Process Information, dated December 31, 2015
- 21 Chapter 5.0 Groundwater Monitoring, dated (not applicable)
- 22 Chapter 6.0 Procedures to Prevent Hazards, dated December 31, 2015
- 23 Chapter 7.0 Contingency Plan, dated December 31, 2015
- 24 Chapter 8.0 Personnel Training, dated September 30, 2013
- 25 Chapter 11.0 Closure, dated September 30, 2013

26 **III.4.B COMPLIANCE WITH UNIT-SPECIFIC PERMIT CONDITIONS**

27 **III.4.B.1** Portions of permit attachment 4 (DOE/RL-94-02) that are not made enforceable by
28 inclusion in the applicability matrix for that document are not made enforceable by
29 reference in this document.

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