BECHTEL	**Mechanical Handling Data Sheet** Top Running, Double Girder	CM 3	Data Sheet No. 24590-HLW-M0D-HPH-00064 Plant Item No. 24590-HLW-MJ-HPH-CRN-00001 Rev. 3

Project	RPP-WTP	Description	Canister Handling Crane (Lower)
Project No.	24590	Supporting Calculation No.	N/A 3
Planning Area		Associated Drawing No.	N/A
System No.	HPH	Associated Specification No.	24590-WTP-3PS-MJKG-T0003
Building No.	30	Associated MR No.	24590-QL-MRA-MJKG-00002
Quality Level	▶ CM 3		
Seismic Criteria	SC-II		
Function	Canister Handling and Maintenance Activities		

R10704042

~~ISSUED BY RPP-WTP PDC~~

DESIGN CRITERIA

Design Life	40 years	Safety Classification		▶ APC 3

OPERATING ENVIRONMENT			In-Cave Rm # H-0136		Out-Cave Rm # H-329A		List All Special Conditions
			Min	Max	Min	Max	
Temperature		deg F	59	113	59	113	
Relative Humidity		%	0	70	0	70	
Radiological Equip. Dose	gamma	mrad/hr	4.0*E+4 3		▶10 3		
	neutron	mrad/hr	Negligible		Negligible		
Radiological Classification			R5		▶R3 3		
Contamination Classification			C3		▶C3 3		

CRANE REQUIREMENTS

Type of Crane	Top Running Double Girder Electric Overhead Traveling Crane		Tons
Service Information	CMAA 70-2000, Class E	Capacity	6 Ton
Crane Operation Indoors?	Yes, In-Cave	Main Hoist	6 Ton
Material Handled	Canisters	Auxiliary Hoist	N/A
Class Information	Class E	Trolley	6 Ton
No. of Cranes Required	1	Bridge	6 Ton
ASCE Rail Type or Beam Size	▶ 104 lb/yd Crane Rail 3		

OPERATING CHARACTERISTICS AND FREQUENCY OF MOVEMENT

Hoist- Range of Lift	(F) - (G)	No. lifts/day	6
Average Moves - Bridge	1/2 Runway Length	Moves/day	6
Average Moves - Trolley	3/4 Bridge Length	Moves/day	6

CRANE DIMENSIONS AND ELEVATIONS	Symbol	ft - in.
Lowest Obstruction Elevation	(A)	42'-4.25"
Shield Door Corner Obstruction Elevation	(B)	N/A
Trolley Rail Elevation	(C)	38'-6.5" NOMINAL
Bridge Rail Elevation	(D)	36'-11"
Lowest Point of Crane Elevation	(E)	36'-4.5"
High Hook Elevation	(F)	36'-4.5"
Low Hook Elevation	(G)	-3-0"
Side Approach - hoist center line to South Rails	(H)	3'-4" MAXIMUM
Side Approach - hoist center line to North Rails	(I)	3'-4" MAXIMUM
Distance from Grid line "R" to Inside face of South Wall	(J) 3	▶8" IN CAVE, 2'-0" OUT CAVE
Distance from hoist center line to end-truck East bumper	(K) 3	▶5'-7"
Distance from hoist center line to end-truck West bumper	(L)	5'-11 3/4" MAXIMUM
Distance from hoist center line to In-Cave East Wall	(M) 3	▶5'-7"
Distance from hoist center line to CMA West Wall	(N) 3	▶9'-6.5"
Distance from Grid Line "15" to inside face of East Wall	(0)	7'-6"
Total distance between inside wall faces of CMA and Cave	(P)	188'-7"
Range of Lift	(R)	39'-4.5"
Runway Rails Span	(S)	15'-9.5"
Shield Door Corner Obstruction	(T)	N/A

08/10/06	3	See note 13	N J Darwen	A. Whitford RT	P. Snider SCW	D. Wilsey FOR
09/08/03	2	See note 12	A. Whitford	L. Harrison	G. Marr	D. Wilsey
11/28/02	1	See note 11	David Horton	Paul Carter	Jim Brower	Dave Wilsey
02/26/02	0	Issued for Procurement	Joseph Roach	Andy Whitford	Jim Brower	Dave Wilsey
Date	REV	Revisions	By	Checked	Supervisor	Approved

Mechanical Handling Data Sheet

Top Running, Double Girder

Data Sheet No.	
24590-HLW-M0D-HPH-00064	
Plant Item No.	Rev.
24590-HLW-MJ-HPH-CRN-00001	3

DRIVE TYPE SPEED AND HORSEPOWER

Drives	Drive Type	Speed	Horsepower		Slow	Fast
Main Hoist Drive Type	Flux Vector	Variable 0 - 25	12 HP	Nominal Speed (ft/m):	5	25
Recovery Hoist Drive Type	Single Speed	Single Speed	7 HP	Nominal Speed (ft/m):	5	
Main Bridge Drive Type	VFD	Variable 0 - 50	4 HP	Nominal Speed (ft/m):	5	50
Recovery Bridge Drive Type	Single Speed	Single Speed	1 HP	Nominal Speed (ft/m):	5	
Main Trolley Drive Type	VFD	Variable 0-25	1.5 HP	Nominal Speed (ft/m):	5	25
Recovery Trolley Drive Type	Single Speed	Single Speed	0.75 HP	Nominal Speed (ft/m):	5	
Powered Hook	DC Motor	Fixed	0.05 HP	Nominal Speed (rpm):	1-2	

CONDUCTOR TYPE

Bridge	Cable Reel
Trolley	Cable Track

CONTROLS

Method of Control	Manual
Location of Control	Dedicated Crane Control Room/ Window Station/ Crane Maintenance Area
Type of Control Enclosure	NEMA 4X or IP 66

ELECTRICAL REQUIREMENTS

Item	Volts / Phase / Hertz
Motor	480 VAC / 3 Phase / 60 HZ
Special Wiring Conditions	National Electric Code

MAINTENANCE REQUIREMENTS

Construction	Modular for ease of assembly / dismantling
Modularization	Heaviest Modular item except bridge beams / end trucks / must be < 5 tons.
Retrieval	Crane must be retrievable / Hoist must be retrievable
Decontamination	Crane and hoist needs to be decontaminable and minimize cracks and crevices that can trap debris

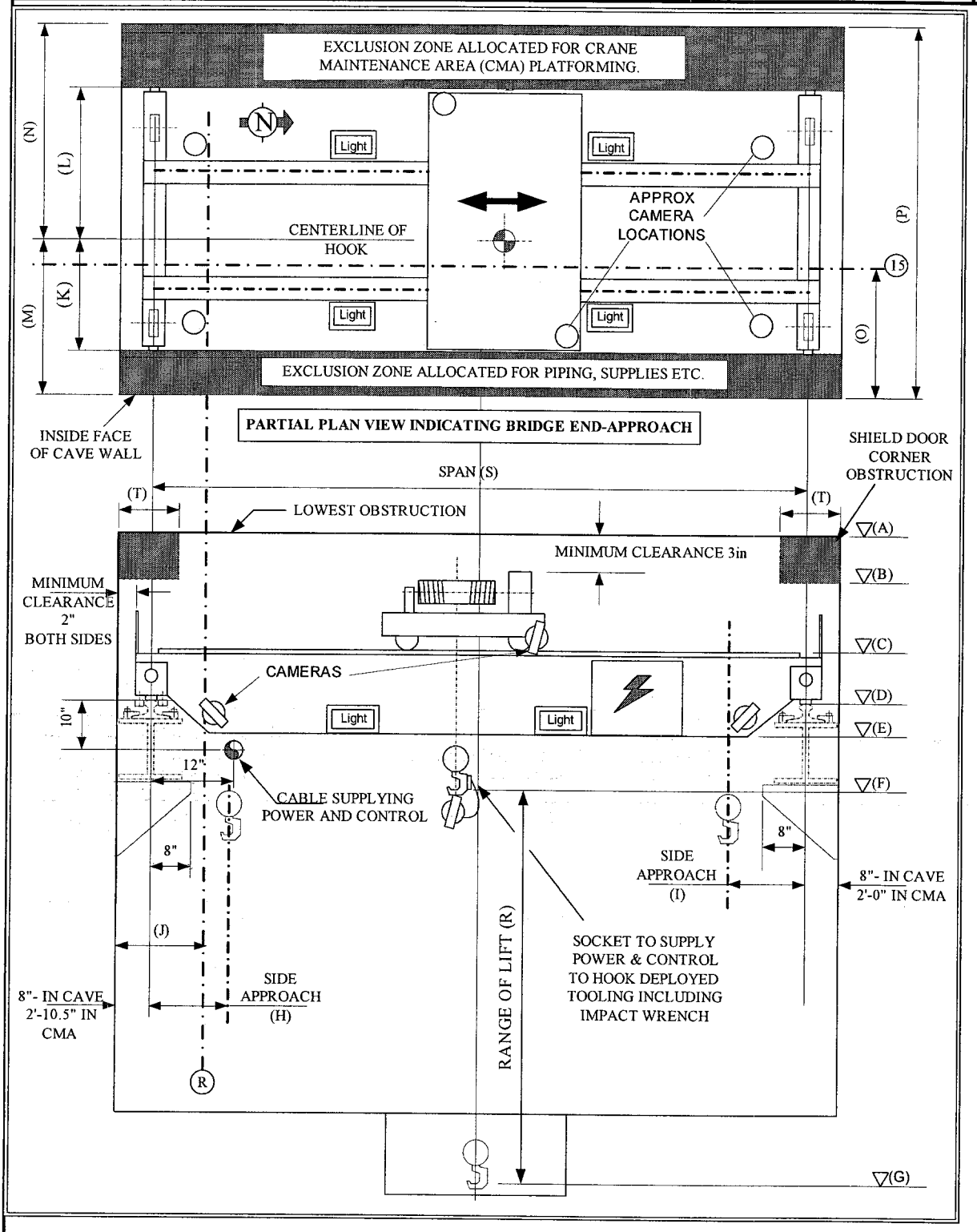
ADDITIONAL REQUIREMENTS (NOTES):

1. Motors and electrical cabinets etc. to be sealed to withstand occasional washdown during decontamination.
2. Four bridge mounted and two trolley mounted cameras capable of pan, zoom, iris and tilt and one hook deployed camera including lighting, pan, tilt, zoom and iris to view cave floors. The Buyer supplies the cameras, Seller provides mounts.
3. All cranes shall be designed to allow operator positioning to within +/- 3/8".
4. Four crane mounted lights as well as light supplied by cameras.
5. Must be able to hold and control suspended payload without mechanical braking for sustained periods.
6. Must not drop load during any single random or common mode electrical failure.
7. Must be recoverable by remote means after any specified single random or common mode failure by use of redundant drives in conjunction with cable reel where necessary.
8. Power supply is required at hook for crane held tools.
9. Motor horsepower estimated for plant electrical load sizing. Seller to provide.
10. This drawing provided basic outlines, design objectives, and bounding dimensions to contracted design or fabrication supplier(s) and shall not be used to confirm the as built WTP structure, system or component identified herein. See vendor information for final configuration provided in conformance to purchase order QL-POA-MJKG-00002.

► 11. Revision 1 changes: Changed additional requirements, drives, and description 3

► 12. Revision 2 changes: Revised based on 24590-HLW-DCA-PL-03-002 Rev 0, and editorial changes. Changed recovery drives to single speed, was VFD. 3

► 13. Revision 3 changes: Safety Classification changed to APC; Quality Level changed to CM; Calc ref deleted; Dimension K & M ammended to include bumper extensions that allow bumpers to engage on cave wall, IAW 24590-HLW-ACA-M-05-00031 3


EXCLUSION ZONE ALLOCATED FOR CRANE MAINTENANCE AREA (CMA) PLATFORMING.
N
Light
Light
Light
Light
APPROX CAMERA LOCATIONS
CENTERLINE OF HOOK
15
(N)
(L)
(M)
(K)
(P)
(O)
EXCLUSION ZONE ALLOCATED FOR PIPING, SUPPLIES ETC.
INSIDE FACE OF CAVE WALL
PARTIAL PLAN VIEW INDICATING BRIDGE END-APPROACH
SHIELD DOOR CORNER OBSTRUCTION
SPAN (S)
(T)
(T)
LOWEST OBSTRUCTION
MINIMUM CLEARANCE 3in
(A)
(B)
(C)
(D)
(E)
(F)
(G)
MINIMUM CLEARANCE 2" BOTH SIDES
CAMERAS
Light
Light
10"
12"
CABLE SUPPLYING POWER AND CONTROL
8"
8"
SIDE APPROACH (I)
8"- IN CAVE 2'-0" IN CMA
(J)
SOCKET TO SUPPLY POWER & CONTROL TO HOOK DEPLOYED TOOLING INCLUDING IMPACT WRENCH
RANGE OF LIFT (R)
8"- IN CAVE 2'-10.5" IN CMA
SIDE APPROACH (H)
R