



Specification Change Notice

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CHANGE DOCUMENT NO.
24590-WTP-3PN-MVB2-00010

JOB #/O. TITLE FOR CHANGE NOTICE
24590 Stiffening and stabilizing the openings of Access Opening repair vessels

DESIGN DOCUMENT NUMBER	REV	DESIGN DOCUMENT NUMBER	REV
24590-WTP-3PS-MVB2-T0002	000		

PART OF DESIGN CHANGE PACKAGE (DCP)? Yes No DCP No.: Rev:

JUSTIFICATION FOR CHANGE CAUSE CODE
Include the stiffening of access opening for repair and alteration as part of the Sub-contractor's scope.

Supersedes Change Document Yes No

REQUIREMENTS REVIEW

Client Approval Required Yes No Interface Resolution Required * Yes No

Address any "yes" answers in the description

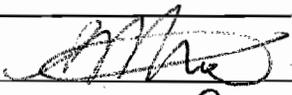
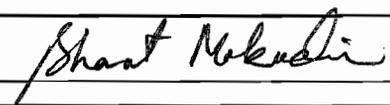
DESCRIPTION OF CHANGE

Specification Changes Retroactive Yes No

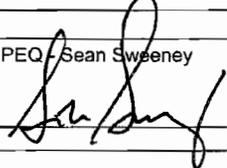
Added new paragraph 3.1.4 as follows:

For access openings required for vessel alteration, the opening sizes shall be kept to the minimum size to allow efficient work and avoid existing weld seams in the vessel where practicable and shall be designed to ensure that the vessel will not *collapse, rupture, or fail* during alteration and to reduce vessel distortion during replacement. Sub-contractor is responsible for stiffening and stabilizing the openings and removed plate as required. Sub-contractor shall use approved welding procedure designed to minimize vessel distortion during re-welding of these access openings. The maximum cut-out access opening shall not exceed 8.0 ft. by 8.0 ft.

Please note that source, special nuclear, and byproduct materials, as defined in the Atomic Energy Act of 1954 (AEA) are regulated at the U. S. Department of Energy (DOE) facilities exclusively by DOE acting pursuant to its AEA authority. DOE asserts that pursuant to AEA, it has sole and exclusive responsibility and authority to regulate source, special nuclear, and byproduct materials at DOE-owned nuclear facilities. Information contained herein on radionuclides is provided for process description purposes only.

ORIGINATOR Mohan Arulampalam  CHECKER Bart Makadia 

Reviews

E&NS - Dick Carlstrom  PEQ - Sean Swaney 

Approval(s)

PEQ - John Julyk 

Date (inserted by final approver): 9/22/10