

## Appendix 8 – Phase I Municipal Stormwater General Permit

### URBAN LAND USES AND POLLUTANT GENERATING SOURCES

Use this attachment to identify sites with potential outdoor pollutant-generating sources that should be inspected to identify and enforce applicable source control standards (*note: see last page for additions and qualifiers*). The following types of land uses/businesses (manufacturing, transportation, communication, wholesale, retail, service - based on the 1987 Standard Industrial Classification codes, and public agencies) should be included on the permittee's inventory of land uses/businesses that are potentially pollutant generating required in S5.C.7.b.ii.

#### Manufacturing Businesses

##### *Cement*

**SIC: 3241**

**Description:** These businesses produce Portland cement, the binder used in concrete for paving, buildings, pipe and other structural products. The three basic steps in cement manufacturing are: 1) proportioning, grinding, and blending raw materials; 2) heating raw materials to produce a hard, stony substance known as clinker; and 3) combining the clinker with other materials and grinding the mixture into a fine powdery form. The raw materials include limestone, silica, alumina, iron, chalk, oyster shell marl, or shale. Waste materials from other industries are often used such as slag, fly ash and spent blasting sand. Raw materials are crushed, mixed and heated in a kiln to produce the correct chemical composition. Kilns typically are coal, gas, or oil fired. The output of the kiln is a clinker that is ground to produce the final product.

The basic process may be wet or dry. In the wet process water is mixed with the raw ingredients in the initial crushing operation and in some cases is used to wash the material prior to use. Water may also be used in the air pollution control scrubber. The most significant waste material from cement production is the kiln dust. Concrete products may also be produced at ready-mix concrete facilities. Refer to "Concrete Products" for a description of the BMPs appropriate to these activities.

**Potential Pollutant Generating Sources:** Stormwater may be contaminated during the crushing, grinding, storage, and handling of kiln dust, limestone, shale, clay, coal, clinker, gypsum, anhydrite, slag, sand, and product and at the vehicle and equipment maintenance, fueling, and cleaning areas. Total suspended solids, aluminum, iron and other heavy metals, pH, COD, potassium, sulfate, and oil and grease are some of the potential pollutants. The following mean concentrations in stormwater discharges have been reported Environmental Protection Agency (EPA's) multi-sector permit fact sheet (EPA, 1995): TSS=1067, COD=107.5, aluminum=72.6, iron=7.5, all in mg/L, and pH=2-

12. These values may be useful in characterizing stormwater contaminants at cement manufacturing facilities.

### ***Chemicals Manufacturing***

***SIC: 2800, 3861***

**Description:** This group is engaged in the manufacture of chemicals, or products based on chemicals such as acids, alkalis, inks, chlorine, industrial gases, pigments, chemicals used in the production of synthetic resins, fibers and plastics, synthetic rubber, soaps and cleaners, pharmaceuticals, cosmetics, paints, varnishes, resins, photographic materials, chemicals, organic chemicals, agricultural chemicals, adhesives, sealants, and ink.

**Potential Pollutant Generating Sources:** Activities that can contaminate stormwater include bagging, blending, packaging, crushing, milling, shredding, granulation, grinding, storage, distribution, loading/unloading, and processing of materials; equipment storage; application of fertilizers; foundries; lime application; use of machinery; material handling and warehousing; cooling towers; fueling; boilers; hazardous waste treatment, storage and disposal; wastewater treatment; plant yard areas of past industrial activity; access roads and tracks; drum washing, and maintenance and repair.

Chemical businesses in the Seattle area surveyed for Dangerous Wastes have been found to produce waste caustic solutions, soaps, heavy metal solutions, inorganic and organic chemicals, solvents, acids, alkalis, paints, varnishes, pharmaceuticals, and inks. The potential pollutants include BOD, TSS, COD, oil and grease, pH, total phosphorus, nitrates, nitrites, total Kjeldahl nitrogen, ammonia, specific organics, and heavy metals. EPA stormwater multi-sector permit fact sheet data <sup>(7)</sup> includes the following mean values in mg/L except pH: BOD, 4.4-143.2; TSS, 35-493; COD, 42.36-245.3; Oil and Grease, 0.3-6.0; NO<sub>2</sub>+NO<sub>3</sub>, 0.3-35.9; TKN, 1.3-108.9; tot. P, 0.1-65.7; ammonia, 40.45-73.22; Al, 1.20-1.78; Cu, .12-19; Mn, .56-. 71; Zn, 1.74-2.11; Fe, 2.24-3.52 and pH, 3.5-10.4. This data could be helpful in characterizing stormwater pollutants at the facility.

### ***Concrete Products***

***SIC: 3270***

**Description:** Businesses that manufacture ready-mix concrete, gypsum products, concrete blocks and bricks, concrete sewer or drainage pipe, septic tanks, and prestressed concrete building components. Concrete is prepared on-site and poured into molds or forms to produce the desired product. The basic ingredients of concrete are sand, gravel, Portland cement, crushed stone, clay, and reinforcing steel for some products. Admixtures including fly ash, calcium chloride, triethanolamine, lignosulfonic acid, sulfonated hydrocarbon, fatty acid glyceride, or vinyl acetate, which may be added to obtain desired characteristics such as slower or more rapid curing times.

The first stage in the manufacturing process is proportioning cement, aggregate, admixtures and water, and then transporting the product to a rotary drum, or pan mixer. The mixture is then fed into an automatic block-molding machine that rams, presses, or

vibrates the mixture into its final form. The final product is then stacked on iron framework cars where it cures in four hours. After being mixed in a central mixer, concrete is molded in the same manner as concrete block. The concrete cures in the forms for a number of hours. Forms are washed for reuse, and the concrete products are stored until they can be shipped.

**Potential Pollutant Generating Sources:** Pollutant generating activities/sources include stockpiles; washing of waste concrete from trucks, forms, equipment, and the general work area; and water from the curing of concrete products. Besides the basic ingredients for making concrete products, chemicals used in the curing of concrete and the removal of forms may end up in stormwater. These chemicals can include latex sealants, bitumastic coatings and release agents. Trucks and equipment maintained on-site may generate waste oil and solvents, and other waste materials. Potential pollutants include TSS, COD, BOD, pH, lead, iron, zinc, and oil and grease.

***Electrical Products***  
***SIC: 3600, 3800***

**Description:** A variety of products are produced including electrical transformers and switchgear, motors, generators, relays, and industrial controls; communications equipment for radio and TV stations and systems; electronic components and accessories including semiconductors; printed board circuits; electromedical and electrotherapeutic apparatus; and electrical instrumentation. Manufacturing processes include electroplating, machining, fabricating, etching, sawing, grinding, welding, and parts cleaning. Materials used include metals, ceramics, quartz, silicon, inorganic oxides, acids, alkaline solutions, arsenides, phosphides, cyanides, oils, fuels, solvents, and other chemicals.

**Potential Pollutant Generating Sources:** Pollutant generating activities/sources include bulk storage of raw materials, by-products or finished products; loading and unloading of liquid materials from truck or rail; temporary storage of waste oil and solvents from cleaning manufacturing equipment; used equipment temporarily stored on site that could drip oil and residual process materials; maintenance and repair of vehicles and equipment; and temporary storage of Dangerous Wastes.

Waste liquids which are sometimes stored outside include spent acetone and solvents, ferric chloride solutions, soldering fluxes mixed with thinner or alcohol, spent acids, and oily waste. Several of these liquid wastes contain chlorinated hydrocarbons, ammonium salts, and metals such as chromium, copper, lead, silver, zinc, nickel, and tin. Waste solids include soiled rags and sanding materials.

Wastewater consists of solutions and rinses from electroplating operations, and the wastewaters from cleaning operations. Water may also be used to cool saws and grinding machines. Sludges are produced by the wastewater treatment process. Potential pollutants include TSS, oil and grease, organics, pH, BOD, COD, Total Kjeldahl Nitrogen, Nitrate and Nitrite Nitrogen, copper, zinc, lead, and silver.

## ***Food Products***

***SIC: 2000***

**Description:** Businesses in this category include meat packing plants, poultry slaughtering and processing, sausage and prepared meats, dairy products, preserved fruits and vegetables, flour, bakery products, sugar and confectioneries, vegetable and animal oils, beverages, canned, frozen or fresh fish, pasta products, snack foods, and manufactured ice. Food processing typically occurs inside buildings. Exceptions are meat packing plants where live animals may be kept outside, and fruit and vegetable plants where the raw material may be temporarily stored outside. Meat production facilities include stockyards, slaughtering, cutting and deboning, meat processing, rendering, and materials recovery. Dairy production facilities include receiving stations, clarification, separation, and pasteurization followed by culturing, churning, pressing, curing, blending, condensing, sweetening, drying, milling, and packaging. Canned frozen and preserved fruits and vegetables are typically produced by washing, cutting, blanching, and cooking followed by drying, dehydrating, and freezing.

Grain mill products are processed during washing, milling, debranning, heat treatment, screening, shaping, and vitamin and mineral supplementing. Bakery products processing includes mixing, shaping, of dough, cooling, and decorating. Operations at an edible oil manufacturer include refining, bleaching, hydrogenation, fractionation, emulsification, deodorization, filtration, and blending. Beverage production includes brewing, distilling, fermentation, blending, and packaging. Wine processors often crush grapes outside the process building and/or store equipment outside when not in use. Some wine producers use juice from grapes crushed elsewhere. Some vegetable and fruit processing plants use caustic solutions.

**Potential Pollutant Generating Sources:** The following are potential stormwater pollutant causing activities/sources: loading/unloading of materials, equipment/vehicle maintenance, liquid storage in tanks and drums, air emissions (ovens, vents), solid wastes handling and storage, wastewater treatment, pest control, animal containment and transit, and vegetable storage. Materials exposed to stormwater include acids, ammonia, activated carbon, bleach, blood, bone meal, brewing residuals, caustic soda, chlorine, coke oven tar, detergents, eggs, feathers, feed, ferric chloride, fruits, vegetables, coffee beans, gel bone, grain, hides, lard, manure, milk, salts, skim powder, starch, sugar, tallow, ethyl alcohol, oils, fats, whey, yeast, and wastes. The following are the pollutants typically expected from this industry segment: BOD, TSS, Oil and Grease, pH, Kjeldahl Nitrogen, copper, manganese, fecal coliform, and pesticides.

## ***Glass Products***

***SIC: 3210, 3220, 3230***

**Description:** The glass form produced may be flat or window glass, safety glass, or container glass, tubing, glass wool, or fibers. The raw materials are sand mixed with a variety of oxides such as aluminum, antimony, arsenic, lead, copper, cobalt oxide, and barium. The raw materials are mixed and heated in a furnace. Processes that vary with

the intended product shape the resulting molten material. The cooled glass may be edged, ground, polished, annealed and/or heat-treated to produce the final product. Air emissions from the manufacturing buildings are scrubbed to remove particulates.

**Potential Pollutant Generating Sources:** Raw materials are generally stored in silos except for crushed recycled glass and materials washed off recycled glass. Contamination of stormwater and/or ground water can be caused by raw materials lost during unloading operations, errant flue dust, equipment/vehicle maintenance and engine fluids from mobile lifting equipment that is stored outside. The maintenance of the manufacturing equipment will produce waste lubricants and cleaning solvents. The flue dust is likely to contain heavy metals such as arsenic, cadmium, chromium, mercury, and lead. Potential pollutants include suspended solids, oil and grease, high/low pH, and heavy metals such as arsenic, cadmium, chromium, mercury, and lead.

***Industrial Machinery and Equipment, Trucks and Trailers, Aircraft, Aerospace, and Railroad***

***SIC: 3500, 3713/14, 3720, 3740, 3760, 3800***

**Description:** This category includes the manufacture of a variety of equipment including engines and turbines, farm and garden equipment, construction and mining machinery, metal working machinery, pumps, computers and office equipment, automatic vending machines, refrigeration and heating equipment, and equipment for the manufacturing industries. This group also includes many small machine shops, and the manufacturing of trucks, trailers and parts, airplanes and parts, missiles, spacecraft, and railroad equipment and instruments.

Manufacturing processes include various forms of metal working and finishing, such as electroplating, anodizing, chemical conversion coating, etching, chemical milling, cleaning, machining, grinding, polishing, sand blasting, laminating, hot dip coating, descaling, degreasing, paint stripping, painting, and the production of plastic and fiberglass parts. Raw materials include ferrous and non-ferrous metals, such as aluminum, copper, iron, steel, and their alloys, paints, solvents, acids, alkalis, fuels, lubricating and cutting oils, and plastics.

**Potential Pollutant Generating Sources:** Potential pollutant sources include fuel islands, maintenance shops, loading/unloading of materials, and outside storage of gasoline, diesel, cleaning fluids, equipment, solvents, paints, wastes, detergents, acids, other chemicals, oils, metals, and scrap materials. Air emissions from stacks and ventilation systems are potential areas for exposure of materials to rain water.

***Metal Products***

***SIC: 2514, 2522, 2542, 3312, 3314-17, 3320, 3350, 3360, 3400, 3590***

**Description:** This group includes mills that produce basic metals and primary products, as well as foundries, electroplaters, and fabricators of final metal products. Basic metal production includes steel, copper, and aluminum. Mills that transform metal billets, either ferrous or nonferrous such as aluminum, to primary metal products are included.

Primary metal forms include sheets, flat bar, building components such as columns, beams and concrete reinforcing bar, and large pipe.

Steel mills in the Pacific Northwest use recycled metal and electric furnaces. The molten steel is cast into billets or ingots that may be reformed on site or taken to rolling mills that produce primary products. As iron and steel billets may sit outside before reforming, surface treatment to remove scale may occur prior to reforming. Foundries pour or inject molten metal into a mold to produce a shape that cannot be readily formed by other processes. The metal is first melted in a furnace. The mold is made of sand or metal die blocks that are locked together to make a complete cavity. The molten metal is ladled in and the mold is cooled. The rough product is finished by quenching, cleaning and chemical treatment. Quenching involves immersion in a plain water bath or water with an additive.

Businesses that fabricate metal products from metal stock provide a wide range of products. The raw stock is manipulated in a variety of ways including machining of various types, grinding, heating, shearing, deformation, cutting and welding, soldering, sand blasting, brazing, and laminating. Fabricators may first clean the metal by sand blasting, descaling, or solvent degreasing. Final finishing may involve electroplating, painting, or direct plating by fusing or vacuum metalizing. Raw materials, in particular recycled metal, are stored outside prior to use, as are billets before reforming. The descaling process may use salt baths, sodium hydroxide, or acid (pickling).

Primary products often receive a surface coating treatment. Prior to the coating the product surface may be prepared by acid pickling to remove scale or alkaline cleaning to remove oils and greases. The two major classes of metallic coating operations are hot and cold coating. Zinc, tin and aluminum coatings are applied in molten metal baths. Tin and chromium are usually applied electrolytically from plating solutions.

**Potential Pollutant Generating Sources:** Potential pollutant generating sources include outside storage of chemicals, metal feedstock, byproducts (fluxes), finished products, fuels, lubricants, waste oil, sludge, waste solvents, Dangerous Wastes, piles of coal, coke, dusts, fly ash, baghouse waste, slag, dross, sludges, sand refractory rubble, and machining waste; unloading of chemical feedstock and loading of waste liquids such as spent pickle liquor by truck or rail; material handling equipment such as cranes, conveyors, trucks, and forklifts; particulate emissions from scrubbers, baghouses or electrostatic precipitators; fugitive emissions; maintenance shops; erosion of soil from plant yards; and floor, sink, and process wastewater drains.

Based on EPA's multi-sector industrial stormwater permit/fact sheet the following are ranges of mean composite/grab pollutant concentrations from this industrial group (values are in mg/L except pH): BOD at 34.1/32.2; COD at 109.8/221.3; NO<sub>2</sub>+NO<sub>3</sub> N at 1.38/1.17; TKN at 3.05/3.56; Oil and grease at 8.88 (grab); pH at 2.6-10.3 (range-grab); total phosphorus at .52/1.25; TSS at 162/368; copper at 2.28/3.53; lead at .19/.79; zinc at 6.60/8.90; aluminum at 2.6/4.8; iron at 32.30/45.97; cadmium at 0.015/0.074; chromium at 2.2/5.053; nickel at 0.75/0.7; manganese at .59/.68; ammonia at .55/.85; and pyrene at .01/.06.

### ***Paper and Pulp***

**SIC: 2610, 2620, 2630**

**Description:** Large industrial complexes in which pulp and/or paper, and/or paperboard are produced. Products also include newsprint, bleached paper, glassine, tissue paper, vegetable parchment, and industrial papers. Raw materials include; wood logs, chips, wastepaper, jute, hemp, rags, cotton linters, bagasse, and esparto. The chips for pulping may be produced on-site from logs, and/or imported.

The following manufacturing processes are typically used: raw material preparation, pulping, bleaching, and papermaking. All of these operations use a wide variety of chemicals including caustic soda, sodium and ammonium sulfites, chlorine, titanium oxide, starches, solvents, adhesives, biocides, hydraulic oils, lubricants, dyes, and many chemical additives.

**Potential Pollutant Generating Sources:** The large process equipment used for pulping is not enclosed. Thus, precipitation falling over these areas may become contaminated. Maintenance of the process equipment produces waste products similar to that produced from vehicle and mobile equipment maintenance. Logs may be stored, debarked and chipped on site. Large quantities of chips are stored outside. Although this can be a source of pollution, the volume of stormwater flow is relatively small because the chip pile retains the majority of the precipitation. Mobile equipment such as forklifts, log stackers, and chip dozers are sources of leaks/spills of hydraulic fluids. Vehicles and equipment are fueled and maintained on-site.

### ***Paper Products***

**SIC: 2650, 2670**

**Description:** Included are businesses that take paper stock and produce basic paper products such as cardboard boxes and other containers, and stationery products such as envelopes and bond paper. Wood chips, pulp, and paper can be used as feedstock.

**Potential Pollutant Generating Sources:** The following are potential pollutant sources:

1. Outside loading/unloading of solid and liquid materials.
2. Outside storage and handling of dangerous wastes, and other liquid and solid materials.
3. Maintenance and fueling activities.
4. Outside processing activities comparable to Pulp and Paper processing in preceding section.

### ***Petroleum Products***

**SIC: 2911, 2950**

**Description:** The petroleum refining industry manufactures gasoline, kerosene, distillate and residual oils, lubricants and related products from crude petroleum, and asphalt paving and roofing materials. Although petroleum is the primary raw material, petroleum refineries also use other materials such as natural gas, benzene, toluene, chemical

catalysts, caustic soda, and sulfuric acid. Wastes may include filter clays, spent catalysts, sludges, and oily water.

Asphalt paving products consist of sand, gravel and petroleum-based asphalt that serves as the binder. Raw materials include stockpiles of sand and gravel and asphalt emulsions stored in aboveground tanks.

**Potential Pollutant Generating Sources:**

- Outside processing such as distillation, fractionation, catalytic cracking, solvent extraction, coking, desulfuring, reforming, and desalting.
- Petrochemical and fuel storage and handling.
- Outside liquid chemical piping and tankage.
- Mobile liquid handling equipment such as tank trucks, forklifts, etc.
- Maintenance and parking of trucks and other equipment.
- Waste Piles, and handling and storage of asphalt emulsions, cleaning chemicals, and solvents.
- Waste treatment and conveyance systems.

The following are potential pollutants at oil refineries: oil and grease, BOD5, COD, TOC, phenolic compounds, PAH, ammonia nitrogen, TKN, sulfides, TSS, low and high pH, and chromium (total and hexavalent).

***Printing***

***SIC: 2700***

**Description:** This industrial category includes the production of newspapers, periodicals, commercial printing materials and businesses that do their own printing and those that perform services for the printing industry, for example bookbinding. Processes include typesetting, engraving, photoengraving, and electrotyping.

**Potential Pollutant Generating Sources:** Various materials used in modifying the paper stock include inorganic and organic acids, resins, solvents, polyester film, developers, alcohol, vinyl lacquer, dyes, acetates, and polymers. Waste products may include waste inks and ink sludge, resins, photographic chemicals, solvents, acid and alkaline solutions, chlorides, chromium, zinc, lead, spent formaldehyde, silver, plasticizers, and used lubricating oils. As the printing operations occur indoors, the only likely points of potential contact with stormwater are the outside temporary storage of waste materials, offloading of chemicals at external unloading bays, and vehicle/equipment repair and maintenance. Pollutants of concern include TSS, pH, heavy metals, oil and grease, and COD.

### ***Rubber and Plastic Products***

***SIC: 3000***

**Description:** Although different in basic feedstock and processes used, businesses that produce rubber, fiberglass and plastic products belong to the same SIC group. Products in this category include rubber tires, hoses, belts, gaskets, seals; and plastic sheet, film, tubes, pipes, bottles, cups, ice chests, packaging materials, and plumbing fixtures. The rubber and plastics industries use a variety of processes ranging from polymerization to extrusion using natural or synthetic raw materials. These industries use natural or synthetic rubber, plastics components, pigments, adhesives, resins, acids, caustic soda, zinc, paints, fillers, and curing agents.

**Potential Pollutant Generating Sources:** Pollutant generating sources/activities include storage of liquids, other raw materials or by-products, scrap materials, oils, solvents, inks and paints; unloading of liquid materials from trucks or rail cars; washing of equipment; waste oil and solvents produced by cleaning manufacturing equipment; used equipment that could drip oil and residual process materials; and maintenance shops.

Based on data in EPA's multi-sector permit fact sheet the following are mean pollutant concentrations in mg/L, except for pH (unitless) and 1,1,1 trichloroethane, methylene chloride, toluene, zinc, oil/grease which are min.-max. grab sample values: BOD at 11.21-13.92, COD at 72.08-100.0, NO<sub>3</sub> + NO<sub>2</sub> Nitrogen at 86-1.26, TKN at 1.55-2.34, total phosphorus at .34-.41, TSS at 119.32-188.55, pH range of 2.56-10.1, trichloroethane at 0.00-0.38, methylene chloride at 0.00-13.0, toluene at 0.00-3.8, zinc at .011-7.60 and oil and grease at 0.0-91.0. These data may be helpful in characterizing potential stormwater pollutants.

### ***Ship and Boat Building and Repair Yards***

***SIC: 3730***

**Description:** Businesses that build or repair ships and boats. Typical activities include hull scraping, sandblasting, finishing, metal fabrication, electrical repairs, engine overhaul, and welding, fiberglass repairs, hydroblasting and steam cleaning.

**Potential Pollutant Generating Sources:** Outside boatyard activities that can be sources of stormwater pollution include pressure washing, surface preparation, paint removal, sanding, painting, engine/vessel maintenance and repairs, and material handling and storage.

Secondary sources of stormwater contaminants are cooling water, pump testing, gray water, sanitary waste, washing down the work area, and engine bilge water. Engine room bilge water and oily wastes are typically collected and disposed of through a licensed contracted disposal company. Two prime sources of copper are leaching of copper from anti-fouling paint and wastes from hull maintenance. Wastes generated by boatyard activities include spent abrasive grits, spent solvent, spent oils, fuel, ethylene glycol, washwater, paint overspray, various cleaners/detergents and anti-corrosive compounds,

paint chips, scrap metal, welding rods, wood, plastic, resins, glass fibers, dust, and miscellaneous trash such as paper and glass.

Ecology, local shipyards, and METRO have sampled pressure wash wastewater. The effluent quality has been variable and frequently exceeds water quality criteria for copper, lead, tin, and zinc. From monitoring results received to date, metal concentrations typically range from 5 to 10 mg/L, but have gone as high as 190 mg/L copper with an average 55 mg/L copper.

### ***Wood***

***SIC 2420, 2450, 2434, 2490, 2511/12, 2517, 2519, 2521, 2541***

**Description:** This group includes sawmills, and all businesses that make wood products using cut wood, with the exception of wood treatment businesses. Wood treatment as well as log storage and sorting yards are covered in other sections of this chapter. Included in this group are planing mills, millworks, and businesses that make wooden containers and prefab building components, mobile homes, and glued-wood products like laminated beams, as well as office and home furniture, partitions, and cabinets. All businesses employ cutting equipment whose by-products are chips and sawdust. Finishing is conducted in many operations.

**Potential Pollutant Generating Sources:** Businesses may have operations that use paints, solvents, wax emulsions, melamine formaldehyde and other thermosetting resins, and produce waste paints and paint thinners, turpentine, shellac, varnishes and other waste liquids. Outside storage, trucking, and handling of these materials can also be pollutant sources.

Potential pollutants reported in EPA's draft multi-sector permit/fact sheet (U.S. EPA, 1995) include the following (all are grab/composite mean values, in mg/L, except for oil and grease and pH): BOD at 39.6/45.4, COD at 297.6/242.5, NO<sub>3</sub> + NO<sub>2</sub>-N at 0.95/0.75, TKN at 2.57/2.32, Tot. Phosphorus at 23.91/6.29; TSS at 1108/575, arsenic at .025/.028, copper at .047/.041, total phenols at .02/.007, oil and grease at 15.2, and pH at 3.6. These data may help in characterizing the potential stormwater pollutants at the facility.

### ***Wood Treatment***

***SIC: 2491***

**Description:** This group includes both anti-staining and wood preserving. The wood stock must be brought to the proper moisture content prior to treatment, which is achieved by either air-drying or kiln drying. Some wood trimming may occur. After treatment, the lumber is typically stored outside. Forklifts are used to move both the raw and finished product. Wood treatment consists of a pressure process using the chemicals described below. Anti-staining treatment is conducted using dip tanks or by spraying. Wood preservatives include creosote, creosote/coal tar, pentachlorophenol, copper naphthenate or inorganic arsenicals such as chromated copper arsenate dissolved in water. The use of pentachlorophenol is declining in the Puget Sound region.

**Potential Pollutant Generating Sources:** Potential pollutant generating sources/activities include the retort area, handling of the treated wood, outside storage of treated materials/products, equipment/vehicle storage and maintenance, and the unloading, handling, and use of the preservative chemicals. Based on EPA's multi-sector permit/fact sheet (U.S. EPA, 1995) the following stormwater contaminants have been reported: COD, TSS, BOD, and the specific pesticide(s) used for the wood preservation.

***Other Manufacturing Businesses***

**SIC: 2200, 2300, 2873/74, 3100, 3200, 3250-69, 3280, 3290**

**Description:** Includes manufacturing of textiles and apparel, agricultural fertilizers, leather products, clay products such as bricks, pottery, bathroom fixtures; and nonmetallic mineral products.

**Potential Pollutant Generating Sources:** Pollutant generating sources at facilities in these categories include fueling, loading & unloading, material storage and handling (especially fertilizers), and vehicle and equipment cleaning and maintenance. Potential pollutants include TSS, BOD, COD, Oil and Grease, heavy metals and fertilizer components including nitrates, nitrites, ammonia nitrogen, Kjeldahl Nitrogen, and phosphorous compounds.

## **Transportation and Communication**

***Airfields and Aircraft Maintenance***

**SIC: 4513, 4515**

**Description:** Industrial activities include vehicle and equipment fueling, maintenance and cleaning, and aircraft/runway deicing.

**Potential Pollutant Generating Sources:** Fueling is accomplished by tank trucks at the aircraft and is a source of spills. Dripping of fuel and engine fluids from the aircraft and at vehicle/equipment maintenance/ cleaning areas application of deicing materials to the aircraft and the runways are potential sources of stormwater contamination. Aircraft maintenance and cleaning produces a wide variety of waste products, similar to those found with any vehicle or equipment maintenance, including: used oil and cleaning solvents, paints, oil filters, soiled rags, and soapy wastewater. Deicing materials used on aircraft and/or runways include ethylene and propylene glycol, and urea. Other chemicals currently considered for ice control are sodium and potassium acetates, isopropyl alcohol, and sodium fluoride. Pollutant constituents include oil and grease, TSS, BOD, COD, TKN, pH and specific deicing components such as glycol and urea.

***Fleet Vehicle Yards***

**SIC: 4100, 4210, 4230, 7381/2, 7510**

**Description:** Includes all businesses which own, operate and maintain or repair large vehicle fleets, including cars, buses, trucks and taxis, as well as the renting or leasing of cars, trucks, and trailers.

### **Potential Pollutant Generating Sources:**

1. Spills/leaks of fuels, used oils, oil filters, antifreeze, solvents, brake fluid, and batteries, sulfuric acid, battery acid sludge, and leaching from empty contaminated containers and soiled rags.
2. Leaking underground storage tanks that can cause ground water contamination and is a safety hazard.
3. Dirt, oils and greases from outside steam cleaning and vehicle washing.
4. Dripping of liquids from parked vehicles.
5. Solid and liquid wastes (noted above) that are not properly stored while awaiting disposal or recycling.
6. Loading and unloading area.

### ***Railroads***

***SIC: 4011/13***

**Description:** Railroad activities are spread over a large geographic area: along railroad lines, in switching yards, and in maintenance yards. Railroad activity occurs on both property owned or leased by the railroad and at the loading or unloading facilities of its customers. Employing BMPs at commercial or public loading and unloading areas is the responsibility of the particular property owner.

**Potential Pollutant Generating Sources:** The following are potential sources of pollutants: dripping of vehicle fluids onto the road bed, leaching of wood preservatives from the railroad ties, human waste disposal, litter, locomotive sanding areas, locomotive/railcar/equipment cleaning areas, fueling areas, outside material storage areas, the erosion and loss of soil particles from the bed, and herbicides used for vegetation management.

Maintenance activities include maintenance shops for vehicles and equipment, track maintenance, and ditch cleaning. In addition to the railroad stock, the maintenance shops service highway vehicles and other types of equipment. Waste materials can include waste oil, solvents, degreasers, antifreeze, radiator flush, acid solutions, brake fluids, soiled rags, oil filters, sulfuric acid and battery sludge, and machine chips with residual machining oil and any toxic fluids or solids lost during transit. The following are potential pollutants at railyards: Oil and grease, TSS, BOD, organics, pesticides, and heavy metals.

### ***Warehouses and Mini-Warehouses***

***SIC: 4220***

**Description:** Businesses that store goods in buildings and other structures.

**Potential Pollutant Generating Sources:** The following are potential pollutant sources from warehousing operations: Loading and unloading areas, outside storage of materials and equipment, fueling and maintenance areas. Potential pollutants include oil and grease and TSS.

***Other Transportation and Communication***

***SIC: 4700-4900***

**Description:** This group includes travel agencies, communication services such as TV and radio stations, cable companies, and electric and gas services. It does not include railroads, airplane transport services, airlines, pipeline companies, and airfields.

**Potential Pollutant Generating Sources:** Gas and electric services are likely to own vehicles that are washed, fueled and maintained on site. Communication service companies can generate used oils and Dangerous Wastes. The following are the potential pollutants: Oil and grease, TSS, BOD, and heavy metals.

**Retail and Wholesale Businesses**

***Gas Stations***

***SIC: 5540***

Refer to BMP Fueling at Dedicated Stations in Chapter 2 of this Volume to select applicable BMPs.

***Recyclers and Scrap Yards***

***SIC: 5093, 5015***

Refer to BMP Recyclers and Scrap Yards

***Commercial Composting***

***SIC 2875***

**Description:** This typically applies to businesses that have numerous compost piles that require large open areas to break down the wastes. Composting can contribute nutrients, organics, coliform bacteria, low pH, color, and suspended solids to stormwater runoff.

***Restaurants/Fast Food***

***SIC: 5800***

**Description:** Businesses that provide food service to the general public, including drive through facilities.

**Potential Pollutant Generating Sources:** Potential pollutant sources include high-use customer parking lots and garbage dumpsters. The cleaning of roofs and other outside areas of restaurant and cooking vent filters in the parking lot can cause cooking grease to be discharged to the storm drains. The discharge of washwater or grease to storm drains or surface water is not allowed.

***Retail/General Merchandise***

***SIC: 5300, 5600, 5700, 5900, and 5990***

**Description:** This group includes general merchandising stores such as department stores, shopping malls, variety stores, 24-hour convenience stores, and general retail stores that focus on a few product types such as clothing and shoes. It also includes furniture and appliance stores.

**Potential Pollutant Generating Sources:** Of particular concern are the high-use parking lots of shopping malls and 24-hour convenience stores. Furniture and appliance stores may provide repair services in which Dangerous Wastes may be produced.

***Retail/Wholesale Vehicle and Equipment Dealers***

***SIC: 5010, 5080, and 5500, 751 excluding fueling stations (5540)***

**Description:** This group includes all retail and wholesale businesses that sell, rent, or lease cars, trucks, boats, trailers, mobile homes, motorcycles and recreational vehicles. It includes both new and used vehicle dealers. It also includes sellers of heavy equipment for construction, farming, and industry. With the exception of motorcycle dealers, these businesses have large parking lots. Most retail dealers that sell new vehicles and large equipment also provide repair and maintenance services.

**Potential Pollutant Generating Sources:** Oil and other materials that have dripped from parked vehicles can contaminate stormwater at high-use parking areas. Vehicles are washed regularly generating vehicle grime and detergent pollutants. The storm or washwater runoff will contain oils and various organics, metals, and phosphorus. Repair and maintenance services generate a variety of waste liquids and solids including used oils and engine fluids, solvents, waste paint, soiled rags, and dirty used engine parts. Many of these materials are Dangerous Wastes.

***Retail/Wholesale Nurseries and Building Materials***

***SIC: 5030, 5198, 5210, 5230, and 5260***

**Description:** These businesses are placed in a separate group because they are likely to store much of their merchandise outside of the main building. They include nurseries, and businesses that sell building and construction materials and equipment, paint (5198, 5230) and hardware.

**Potential Pollutant Generating Sources:** Some businesses may have small fueling capabilities for forklifts and may also maintain and repair their vehicles and equipment. Some businesses may have unpaved areas, with the potential to contaminate stormwater by leaching of nutrients, pesticides, and herbicides. Businesses in this group surveyed in the Puget Sound area for Dangerous Wastes were found to produce waste solvents, paints and used oil. Storm runoff from exposed storage areas can contain suspended solids, and oil and grease from vehicles and forklifts and high-use customer parking lots, and other pollutants. Runoff from nurseries may contain nutrients, pesticides and/or herbicides.

***Retail/Wholesale Chemicals and Petroleum***  
***SIC:5160,5170***

**Description:** These businesses sell plastic materials, chemicals and related products. This group also includes the bulk storage and selling of petroleum products such as diesel oil, automotive fuels, etc.

**Potential Pollutant Generating Sources:** The general areas of concern are the spillage of chemicals or petroleum during loading and unloading, and the washing and maintenance of tanker trucks and other vehicles. Also, the fire code requires that vegetation be controlled within a tank farm to avoid a fire hazard. Herbicides are typically used. The concentration of oil in untreated stormwater is known to exceed the water quality effluent guideline for oil and grease. Runoff is also likely to contain significant concentrations of benzene, phenol, chloroform, lead, and zinc.

***Retail/Wholesale Foods and Beverages***  
***SIC5140,5180,541,542,543***

**Description:** Included are businesses that provide retail food stores including general groceries, fish and seafood, meats and meat products, dairy products, poultry, soft drinks, and alcoholic beverages.

**Potential Pollutant Generating Sources:** Vehicles may be fueled, washed and maintained at the business. Spillage of food and beverages may occur. Waste food and broken contaminated glass may be temporarily stored in containers located outside. High-use customer parking lots may be sources of oil and other contaminants.

***Other Retail/Wholesale Businesses***

***SIC: 5010 (not 5012), 5040, 5060, 5070, 5090, 515***

**Description:** Businesses in this group include sellers of vehicle parts, tires, furniture and home furnishings, photographic and office equipment, electrical goods, sporting goods and toys, paper products, drugs, and apparel.

**Potential Pollutant Generating Sources:** Pollutant sources include high-use parking lots, and delivery vehicles that may be fueled, washed, and maintained on premises.

## **A.4 Service Businesses**

***Animal Care Services***

***SIC: 0740, 0750***

**Description:** This group includes racetracks, kennels, fenced pens, veterinarians and businesses that provide boarding services for animals including horses, dogs, and cats.

**Potential Pollutant Generating Sources:** The primary sources of pollution include animal manure, washwaters, waste products from animal treatment, runoff from pastures where larger livestock are allowed to roam, and vehicle maintenance and repair shops. Pastures may border streams and direct access to the stream may occur. Both surface water and ground water may be contaminated. Potential stormwater contaminants include fecal coliform, oil and grease, suspended solids, BOD, and nutrients.

### ***Commercial Car and Truck Washes***

***SIC: 7542***

**Description:** Facilities include automatic systems found at individual businesses or at gas stations and 24-hour convenience stores, as well as self-service. There are three main types: tunnels, rollovers and hand-held wands. The tunnel wash, the largest, is housed in a long building through which the vehicle is pulled. At a rollover wash the vehicle remains stationary while the equipment passes over. Wands are used at self-serve car washes. Some car washing businesses also sell gasoline.

**Potential Pollutant Generating Sources:** Wash wastewater may contain detergents and waxes. Wastewater should be discharged to sanitary sewers. In self-service operations a drain is located inside each car bay. Although these businesses discharge the wastewater to the sanitary sewer, some washwater can find its way to the storm drain, particularly with the rollover and wand systems. Rollover systems often do not have air-drying. Consequently, as it leaves the enclosure the car sheds water to the pavement. With the self-service system, washwater with detergents can spray outside the building and drain to storm sewer. Users of self-serve operations may also clean engines and change oil, dumping the used oil into the storm drain. Potential pollutants include oil and grease, detergents, soaps, BOD, and TSS.

### ***Equipment Repair***

***SIC: 7353, 7600***

**Description:** This group includes several businesses that specialize in repairing different equipment including communications equipment, radio, TV, household appliances, and refrigeration systems. Also included are businesses that rent or lease heavy construction equipment as miscellaneous repair and maintenance may occur on site.

**Potential Pollutant Generating Sources:** Potential pollutant sources include storage and handling of fuels, waste oils and solvents, and loading/unloading areas. Potential pollutants include oil and grease, low/high pH, and suspended solids.

### ***Laundries and Other Cleaning Services***

***SIC: 7211 through 7217***

**Description:** This category includes all types of cleaning services such as laundries, linen suppliers, diaper services, coin-operated laundries and dry cleaners, and carpet and upholstery services. Wet washing may involve the use of acids, bleaches and/or multiple organic solvents. Dry cleaners use an organic-based solvent, although small amounts of

water and detergent are sometimes used. Solvents may be recovered and filtered for further use. Carpets and upholstery may be cleaned with dry materials, hot water extraction process, or in-plant processes using solvents followed by a detergent wash.

**Potential Pollutant Generating Sources:** Wash liquids are discharged to sanitary sewers. Stormwater pollutant sources include: loading and unloading of liquid materials, particularly at large commercial operations, disposal of spent solvents and solvent cans, high-use customer parking lots, and outside storage and handling of solvents and waste materials. Potential stormwater contaminants include oil and grease, chlorinated and other solvents, soaps and detergents, low/high pH, and suspended solids.

### *Marinas and Boat Clubs*

*SIC: 7999*

**Description:** Marinas and yacht clubs provide moorage for recreational boats. Marinas may also provide fueling and maintenance services. Other activities include cleaning and painting of boat surfaces, minor boat repair, and pumping of bilges and sanitary holding tanks. Not all marinas have a system to receive pumped bilge water.

**Potential Pollutant Generating Sources:** Both solid and liquid wastes are produced as well as stormwater runoff from high-use customer parking lots. Waste materials include sewage and bilge water. Maintenance by the tenants will produce used oils, oil filters, solvents, waste paints and varnishes, used batteries, and empty contaminated containers and soiled rags. Potential stormwater contaminants include oil and grease, suspended solids, heavy metals, and low/high pH.

### *Golf and Country Clubs*

*SIC: 7992, 7997*

**Description:** Public and private golf courses and parks are included.

**Potential Pollutant Generating Sources:** Maintenance of grassed areas and landscaped vegetation has historically required the use of fertilizers and pesticides. Golf courses contain small lakes that are sometimes treated with algaecides and/or mosquito larvicides. The fertilizer and pesticide application process can lead to inadvertent contamination of nearby surface waters by overuse, misapplication, or the occurrence of storms shortly after application. Heavy watering of surface greens in golf courses may cause pesticides or fertilizers to migrate to surface and shallow ground water resources. The use of pesticides and fertilizers generates waste containers. Equipment must be cleaned and maintained.

### *Miscellaneous Services*

*SIC: 4959, 7260, 7312, 7332, 7333, 7340, 7395, 7641, 7990, 8411*

**Description:** This group includes photographic studios, commercial photography, funeral services, amusement parks, furniture and upholstery repair and pest control services, and other professional offices. Pollutants from these activities can include pesticides, waste solvents, heavy metals, pH, and suspended solids, soaps and detergents, and oil and grease.

**Potential Pollutant Generating Sources:** Leaks and spills of materials from the following businesses can be sources of stormwater pollutants:

1. Building maintenance produces wash and rinse solutions, oils, and solvents.
2. Pest control produces rinsewater with residual pesticides from washing application equipment and empty containers.
3. Outdoor advertising produces photographic chemicals, inks, waste paints, organic paint sludges containing metals.
4. Funeral services produce formalin, formaldehyde, and ammonia.
5. Upholstery and furniture repair businesses produce oil, stripping compounds, wood preservatives and solvents.

### ***Professional Services***

***SIC: 6000, 7000 and 8000, 806, 807 not listed elsewhere***

**Description:** The remaining service businesses include theaters, hotels/motels, finance, banking, hospitals, medical/dental laboratories, medical services, nursing homes, schools/universities, and legal, financial and engineering services. Stormwater from parking lots will contain undesirable concentrations of oil and grease, suspended particulates, and metals such as lead, cadmium and zinc. Dangerous wastes might be generated at hospitals, nursing homes and other medical services.

**Potential Pollutant Generating Sources:** The primary concern is runoff from high use parking areas, maintenance shops, and storage and handling of dangerous wastes.

### ***Vehicle Maintenance and Repair***

***SIC: 4000, 7530, 7600***

**Description:** This category includes businesses that paint, repair and maintain automobiles, motorcycles, trucks, and buses and battery, radiator, muffler, lube, tune-up and tire shops, excluding those businesses listed elsewhere in this manual.

**Potential Pollutant Generating Sources:** Pollutant sources include storage and handling of vehicles, solvents, cleaning chemicals, waste materials, vehicle liquids, batteries, and washing and steam cleaning of vehicles, parts, and equipment. Potential pollutants include waste oil, solvents, degreasers, antifreeze, radiator flush, acid solutions with chromium, zinc, copper, lead and cadmium, brake fluid, soiled rags, oil filters, sulfuric acid and battery sludge, and machine chips in residual machining oil.

### ***Multi-Family Residences***

***SIC: NA***

**Description:** Multifamily residential buildings such as apartments and condominiums. The activities of concern are vehicle parking, vehicle washing and oil changing, minor repairs, and temporary storage of garbage.

**Potential Pollutant Generating Sources:** Stormwater contamination can occur at vehicle parking lots and from washing of vehicles. Runoff from parking lots may contain undesirable concentrations of oil and grease, suspended particulates, and metals such as lead, cadmium, and zinc.

### ***Construction Businesses***

***SIC: 1500, 1600, 1700***

**Description:** This category includes builders of homes, commercial and industrial buildings, and heavy equipment as well as plumbing, painting and paper hanging, carpentry, electrical, roofing and sheet metal, wrecking and demolition, stonework, drywall, and masonry contractors. It does not include construction sites.

**Potential Pollutant Generating Sources:** Potential pollutant sources include leaks/spills of used oils, solvents, paints, batteries, acids, strong acid/alkaline wastes, paint/varnish removers, tars, soaps, coatings, asbestos, lubricants, anti-freeze compounds, litter, and fuels at the headquarters, operation, staging, and maintenance/repair locations of the businesses.

Demolition contractors may store reclaimed material before resale. Roofing contractors generate residual tars and sealing compounds, spent solvents, kerosene, and soap cleaners, as well as non-hazardous waste roofing materials. Sheet metal contractors produce small quantities of acids and solvent cleaners such as kerosene, metal shavings, adhesive residues and enamel coatings, and asbestos residues that have been removed from buildings. Asphalt paving contractors are likely to store application equipment such as dump trucks, pavers, tack coat tankers and pavement rollers at their businesses. Stormwater passing through this equipment may be contaminated by the petroleum residuals. Potential pollutants include oil and grease, suspended solids, BOD, heavy metals, pH, COD, organic compounds, etc.

## **ADDITIONS, QUALIFIERS, AND EXCEPTIONS**

### **Additions:**

Food Stores: Industry Groups: 541, 542, 543

Wholesale Trade – Nondurable Goods: Industry Group 515

Hospitals: 806

Medical and Dental Laboratories: Industry Group 807

Automotive Rental and Leasing: Industry Group 751

**Qualifiers: Only for proper solid waste handling:**

Food Stores: Industry Groups 544, 545, 546, 549,

Miscellaneous Retail: Industry Groups: 591, 592

Wholesale Trade – Nondurable Goods: Industry Groups: 511, 512, 514, 518

Equipment Repair: Major Group 76 (except businesses in 7623, 7692, and (some, not all) 7699 can have other source control needs)